PAPER Special Section on VLSI Design and CAD Algorithms

# Closed-Form Expressions for Crosstalk Noise and Worst-Case Delay on Capacitively Coupled Distributed RC Lines 

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#### Abstract

SUMMARY Closed-form expressions for a crosstalk noise amplitude and worst-case delay in capacitively coupled two-line and three-line systems are derived assuming bus lines and other signal lines in a VLSI. Two modes are studied; a case that adjacent lines are driven from the same direction, and the other case that adjacent lines are driven from the opposite direction. Beside, a junction capacitance of a driver MOSFET is considered. The closed-form expressions are useful for circuit designers in an early stage of a VLSI design to give insight to interconnection problems. The expressions are extensively compared and fitted to SPICE simulations. The relative and absolute errors in the crosstalk noise amplitude are within $63.8 \%$ and $0.098 E$ (where $E$ is a supply voltage), respectively. The relative error in the worst-case delay is less than $8.1 \%$.


key words: interconnection, crosstalk, coupled transmission lines, integrated circuit noise, delays

## 1. Introduction

Interconnection related issues become more and more important in estimating VLSI behavior [1]. For instance, a coupling capacitance is getting comparable to a grounding capacitance, and crosstalk noise may cause malfunction and timing problem, particularly, in dynamic circuits. Even in static circuits, noise may generate unexpected glitches, which gives rise to timing and power issues as well.

Several attempts have been made to treat crosstalk noise and delay in capacitively coupled interconnections [2]-[7]. Although [2], [3] handle crosstalk noise in coupled RC lines, the interconnections are not distributed lines. [4] is limited to delay estimation in a two-line system. [5]-[7] describe both delay and crosstalk noise but do not give closedform expression, which are useful for EDA implementation while it is too complicated for circuit designers. Moreover, they are restricted to the case that adjacent lines are driven from the same direction (hereafter, same-direction drive), and do not reflect on a junction capacitance of a driver MOSFET.

This paper extends analysis of crosstalk noise and worst-case delay to another general case that adjacent lines are driven from the opposition direction (hereafter, oppositedirection drive). In addition to the two-line system, we ana-

[^0]lyze a three-line system. The derived expressions are useful for circuit designers in estimating crosstalk noise and worstcase delay, and give insight to coupling related issues in an early stage of a VLSI design. Note that we do not consider an inductance, $L$, and mutual inductance, $M$, in this paper since they do not affect delay and crosstalk noise very much in future copper processes [8], [9].

This paper is organized as follows. In the next section, we will mention basic equations of capacitively coupled distribution lines. In Sects. 3 and 4, we will discuss crosstalk noise and worst-case delay in the same-direction and opposite-direction drive cases, respectively. Finally, a summary follows in Sect. 5.

## 2. Basic Equations

Figure 1 illustrates capacitively coupled distributed RC lines in a two-line system. It is governed by the following basic equation set;

$$
\left\{\begin{array}{l}
\frac{\partial^{2} v_{1}(x, t)}{\partial x^{2}}=r_{1}\left(c_{1}+c_{c}\right) \frac{\partial v_{1}(x, t)}{\partial t}-r_{1} c_{c} \frac{\partial v_{2}(x, t)}{\partial t}  \tag{1}\\
\frac{\partial^{2} v_{2}(x, t)}{\partial x^{2}}=r_{2}\left(c_{2}+c_{c}\right) \frac{\partial v_{2}(x, t)}{\partial t}-r_{2} c_{c} \frac{\partial v_{1}(x, t)}{\partial t}
\end{array},\right.
$$

where $v_{i}(x, t)(i=1,2)$ is a voltage of the line $i . r_{i}, c_{i}$, and $c_{c}$ are a resistance, a capacitance, and a coupling capacitance between the lines per unit length. Since a bus and other wiring structures laid out on a same level have a same resistance and capacitance per unit length, we hereafter assume $r_{1}=r_{2}=r$ and $c_{1}=c_{2}=c$. In this paper, we do not consider lines on different levels because lines on upper and lower levels cross at right angle, and a coupling capacitance between them is negligible.

In the three-line system in Fig. 2, the following equation set holds;


Fig. 1 Two distributed RC lines capacitively coupled (two-line system). The $x$-coordinate indicates position along lines. $t$ is time.


Fig. 2 Three distributed RC lines capacitively coupled (three-line system).

$$
\left\{\begin{array}{l}
\frac{\partial^{2} v_{1}(x, t)}{\partial x^{2}}=r\left(c+2 c_{c}\right) \frac{\partial v_{1}(x, t)}{\partial t}-2 r c_{c} \frac{\partial v_{2}(x, t)}{\partial t}  \tag{2}\\
\frac{\partial^{2} v_{2}(x, t)}{\partial x^{2}}=r\left(c+c_{c}\right) \frac{\partial v_{2}(x, t)}{\partial t}-r c_{c} \frac{\partial v_{1}(x, t)}{\partial t}
\end{array} .\right.
$$

(1) and (2) can be represented as follows;

$$
\left\{\begin{array}{l}
\frac{\partial^{2} v_{1}(x, t)}{\partial x^{2}}=r\left(c+n c_{c}\right) \frac{\partial v_{1}(x, t)}{\partial t}-n r c_{c} \frac{\partial v_{2}(x, t)}{\partial t}  \tag{3}\\
\frac{\partial^{2} v_{2}(x, t)}{\partial x^{2}}=r\left(c+c_{c}\right) \frac{\partial v_{2}(x, t)}{\partial t}-r c_{c} \frac{\partial v_{1}(x, t)}{\partial t}
\end{array}\right.
$$

where $n=1$ and $n=2$ hold in the two-line and three-line systems, respectively. (3) can be rewritten as follows;

$$
\left\{\begin{array}{l}
\frac{\partial^{2} v_{1}(x, t)}{\partial x^{2}}=r c\left\{(n \eta+1) \frac{\partial v_{1}(x, t)}{\partial t}-n \eta \frac{\partial v_{2}(x, t)}{\partial t}\right\}  \tag{4}\\
\frac{\partial^{2} v_{2}(x, t)}{\partial x^{2}}=r c\left\{(\eta+1) \frac{\partial v_{2}(x, t)}{\partial t}-\eta \frac{\partial v_{1}(x, t)}{\partial t}\right\}
\end{array}\right.
$$

where $\eta=c_{c} / c$. With a linear transformation, (4) turns out to the following equation set;

$$
\left\{\begin{array}{l}
\frac{\partial^{2}\left\{v_{1}(x, t)+n v_{2}(x, t)\right\}}{\partial x^{2}}=r c \frac{\partial\left\{v_{1}(x, t)+n v_{2}(x, t)\right\}}{\partial t}  \tag{5}\\
\frac{\partial^{2}\left\{v_{1}(x, t)-v_{2}(x, t)\right\}}{\partial x^{2}}=r c \frac{\partial\left\{v_{1}(x, t)-v_{2}(x, t)\right\}}{\partial(t / p)}
\end{array}\right.
$$

where $p=(n+1) \eta+1 . v_{1}+n v_{2}$ and $v_{1}-v_{2}$ are called a fast and slow wave, respectively.

## 3. Same-Direction Drive

In this section, the case that adjacent lines are driven from the same direction is treated as illustrated in Fig. 3. As the boundary conditions, we account for an equivalent resistance of a driver MOSFET, $R_{t}$, an equivalent junction capacitance of the driver MOSFET at the drain, $C_{j}$, and an equivalent capacitance of a receiver $\operatorname{MOSFET}, C_{t}$, as follows;

$$
\left\{\begin{array}{rl}
-\left.\frac{1}{r} \cdot \frac{\partial v_{1}(x, t)}{\partial x}\right|_{x=0} & =\frac{E_{1}-v_{1}(0, t)}{R_{t}}-C_{j} \frac{\partial v_{1}(0, t)}{\partial t} \\
-\left.\frac{1}{r} \cdot \frac{\partial v_{1}(x, t)}{\partial x}\right|_{x=l} & =C_{t} \frac{\partial v_{1}(l, t)}{\partial t} \\
-\left.\frac{1}{r} \cdot \frac{\partial v_{2}(x, t)}{\partial x}\right|_{x=0} & =\frac{E_{2}-v_{2}(0, t)}{R_{t}}-C_{j} \frac{\partial v_{2}(0, t)}{\partial t} \\
-\left.\frac{1}{r} \cdot \frac{\partial v_{2}(x, t)}{\partial x}\right|_{x=l}=C_{t} \frac{\partial v_{2}(l, t)}{\partial t}
\end{array},\right.
$$



Fig. 3 Same-direction drive. Driving points are at the same end.
where $E_{i}(i=1,2)$ is a step voltage at the driving point of the line $i$. $l$ is a line length. Then, we introduce the concept of the fast and slow wave mentioned in Sect. 2. (5) is replaced as follows;

$$
\left\{\begin{array}{l}
\frac{\partial^{2} v_{\text {fast }}(x, t)}{\partial x^{2}}=r c \frac{\partial v_{\text {fast }}(x, t)}{\partial t}  \tag{7}\\
\frac{\partial^{2} v_{\text {slow }}(x, t)}{\partial x^{2}}=r c \frac{\partial v_{\text {slow }}(x, t)}{\partial(t / p)}
\end{array}\right.
$$

where $v_{\text {fast }}=v_{1}+n v_{2}$ and $v_{\text {slow }}=v_{1}-v_{2}$. The boundary conditions, (6), can be replaced as well;

$$
\left\{\begin{array}{rl}
-\left.\frac{1}{r} \cdot \frac{\partial v_{\text {fast }}(x, t)}{\partial x}\right|_{x=0}= & \frac{\left(E_{1}+n E_{2}\right)-v_{\text {fast }}(0, t)}{R_{t}}  \tag{8}\\
& -C_{j} \frac{\partial v_{\text {fast }}(0, t)}{\partial t} \\
-\left.\frac{1}{r} \cdot \frac{\partial v_{\text {fast }}(x, t)}{\partial x}\right|_{x=l}= & C_{t} \frac{\partial v_{\text {fast }}(l, t)}{\partial t} \\
-\left.\frac{1}{r} \cdot \frac{\partial v_{\text {slow }}(x, t)}{\partial x}\right|_{x=0}= & \frac{\left(E_{1}-E_{2}\right)-v_{\text {slow }}(0, t)}{R_{t}} \\
& -\frac{C_{j}}{p} \cdot \frac{\partial v_{\text {slow }}(0, t)}{\partial(t / p)} \\
-\left.\frac{1}{r} \cdot \frac{\partial v_{\text {slow }}(x, t)}{\partial x}\right|_{x=l}= & \frac{C_{t}}{p} \cdot \frac{\partial v_{\text {slow }}(l, t)}{\partial(t / p)}
\end{array} .\right.
$$

On the other hand, in a single distributed RC line in Fig. 4(a), it is well known that the telegraph equation, (9), with the boundary conditions, (10), has the approximate solution, (11), at the receiving end [10];

$$
\begin{align*}
& \frac{\partial^{2} v(x, t)}{\partial x^{2}}=r c \frac{\partial v(x, t)}{\partial t}  \tag{9}\\
& \left\{\begin{array}{c}
-\left.\frac{1}{r} \cdot \frac{\partial v(x, t)}{\partial x}\right|_{x=0}=\frac{E-v(0, t)}{R_{t}} \\
-\left.\frac{1}{r} \cdot \frac{\partial v(x, t)}{\partial x}\right|_{x=l}=C_{t} \frac{\partial v(l, t)}{\partial t} \\
v(l, t)=E\left(1-\exp \left[-\frac{t /(R C)-0.1}{\tau_{\text {ElmoreWithoutC } j}-0.1}\right]\right) \\
=E\left(1-\exp \left[-\frac{t /(R C)-0.1}{R_{T} C_{T}+R_{T}+C_{T}+0.4}\right]\right) \\
\quad=0 \quad(\text { if } t /(R C) \leq 0.1)
\end{array}\right. \tag{10}
\end{align*}
$$

where $R=r l, C=c l, R_{T}=R_{t} / R$, and $C_{T}=C_{t} / C$. Namely, $R$ and $C$ are the total resistance and capacitance of the line. $\tau_{\text {ElmoreWithout }^{\prime} j}$ is the Elmore delay [11] of the line without $C_{j}$, and is $R_{T} C_{T}+R_{T}+C_{T}+0.5$. As shown in Fig. 4(b), if $C_{j}$ is considered, the Elmore delay is replaced as $\tau_{\text {ElmoreWith }} C_{j}=$
$R_{T}\left(C_{T}+C_{J}\right)+R_{T}+C_{T}+0.5$, and thus (11) is rewritten as follows;

$$
\begin{align*}
v(l, t)= & E\left(1-\exp \left[-\frac{t /(R C)-0.1}{\tau_{\text {ElmoreWithCj }}-0.1}\right]\right) \\
= & E\left(1-\exp \left[-\frac{t /(R C)-0.1}{R_{T}\left(C_{T}+C_{J}\right)+R_{T}+C_{T}+0.4}\right]\right) \\
& \quad(\text { if } t /(R C)>0.1) \\
=0 & \quad(\text { if } t /(R C) \leq 0.1) \tag{12}
\end{align*}
$$

where $C_{J}=C_{j} / C$. (12) is a solution to the single distributed RC line with $C_{j}$, and can be extended to the fast and slow waves. Based on the boundary conditions, (8), we make $E \rightarrow E_{1}+n E_{2}$ for $v_{\text {fast }}$, and $E \rightarrow E_{1}-E_{2}, t \rightarrow t / p, C_{T} \rightarrow$ $C_{T} / p, C_{J} \rightarrow C_{J} / p$ for $v_{\text {slow }}$ to obtain the following solutions;

$$
\left(\begin{array}{rl}
v_{\text {fast }}(l, t)= & \left(E_{1}+n E_{2}\right) \\
& \cdot\left(1-\exp \left[-\frac{t /(R C)-0.1}{R_{T}\left(C_{T}+C_{J}\right)+R_{T}+C_{T}+0.4}\right]\right)
\end{array}\right.
$$

$$
\text { (if } t /(R C)>0.1)
$$

$$
=0 \quad \text { (if } t /(R C) \leq 0.1)
$$

$$
v_{\text {slow }}(l, t)=\left(E_{1}-E_{2}\right)
$$

$$
\cdot\left(1-\exp \left[-\frac{t /(p R C)-0.1}{R_{T}\left(C_{T}+C_{J}\right) / p+R_{T}+C_{T} / p+0.4}\right]\right)
$$

$$
=\left(E_{1}-E_{2}\right)
$$

$$
\cdot\left(1-\exp \left[-\frac{t /(R C)-0.1 p}{R_{T}\left(C_{T}+C_{J}\right)+p R_{T}+C_{T}+0.4 p}\right]\right)
$$

$$
\text { (if } t /(R C)>0.1 p)
$$

$$
\begin{equation*}
=0 \quad \text { (if } t /(R C) \leq 0.1 p) \tag{13}
\end{equation*}
$$

Since $v_{\text {fast }}=v_{1}+n v_{2}$ and $v_{\text {slow }}=v_{1}-v_{2}, v_{1}$ and $v_{2}$ are expressed with the linear combination as follows;

$$
\left\{\begin{array}{l}
v_{1}(l, t)=\left\{v_{\text {fast }}(l, t)+n v_{\text {slow }}(l, t)\right\} /(n+1)  \tag{14}\\
v_{2}(l, t)=\left\{v_{\text {fast }}(l, t)-v_{\text {slow }}(l, t)\right\} /(n+1)
\end{array}\right.
$$

Finally, the following expression for $v_{1}$ holds;

$$
\begin{align*}
& v_{1}(l, t) \\
& =E_{1}-\frac{1}{n+1}\left\{\left(E_{1}+n E_{2}\right) \exp \left[-\frac{t /(R C)-0.1}{R_{T}\left(C_{T}+C_{J}\right)+R_{T}+C_{T}+0.4}\right]\right. \\
& \left.\quad+n\left(E_{1}-E_{2}\right) \exp \left[-\frac{t /(R C)-0.1 p}{R_{T}\left(C_{T}+C_{J}\right)+p R_{T}+C_{T}+0.4 p}\right]\right\} \\
& \quad \quad(\text { if } t /(R C)>0.1 p) \\
& = \\
& \frac{E_{1}+n E_{2}}{n+1}\left(1-\exp \left[-\frac{t /(R C)-0.1}{R_{T}\left(C_{T}+C_{J}\right)+R_{T}+C_{T}+0.4}\right]\right) \\
& \quad \quad(\text { if } 0.1<t /(R C) \leq 0.1 p)  \tag{15}\\
& =0 \quad(\text { if } t /(R C) \leq 0.1) .
\end{align*}
$$

Since we assume that the line 1 is a victim and the line


Elmore delay:
$\tau_{\text {ElmoreWithout } c_{j}}=R_{T} C_{T}+R_{T}+C_{T}+0.5$
(a)


Elmore delay:
$\tau_{\text {ElmoreWith }{ }_{j}}=R_{T}\left(C_{T}+C_{j}\right)+R_{T}+C_{T}+0.5$
(b)

Fig. 4 Boundary conditions and Elmore delays for distributed RC lines (a) without $C_{j}$ and (b) with $C_{j}$.

2 is an aggressor in this paper, we will focus on $v_{1}$ but not $v_{2}$. To verify the validity of (15) and other expressions described later on, we compare them to HSPICE simulations. Note that all HSPICE simulations in this paper are carried out using a 10 -stage $\pi$-type RC model instead of a distributed RC line model. We prepare the following parameter sets for wide-range comparison in terms of $\eta, R_{T}, C_{T}$, and $C_{J}$;

- $\eta \rightarrow\{0,0.1,0.2,0.5,1,2,5,10\}$.
- $R_{T} \rightarrow\{0,0.1,0.2,0.5,1,2,5,10\}$.
- $C_{T} \rightarrow\{0,0.1,0.2,0.5,1,2,5,10\}$.
- $C_{J} \rightarrow\{0,0.1,0.2,0.5,1,2,5,10\}$.

That is, the number of combinations is $4,096(=8 \times 8 \times$ $8 \times 8$ ) .

Unfortunately, since (15) is originally derived from the approximate solution, (11), and besides the Elmore delay, $\tau_{\text {ElmoreWithC } j}$, is assumed in (12), (15) does not fit to the HSPICE simulations very much, particularly, at a large value of $C_{J}$. For instance, the relative delay error in (15) reaches $14.6 \%$ when $\eta=0, R_{T}=0.1, C_{T}=0.5$, and $C_{J}=$ 10 even though $\eta$ is zero and there is no coupling effect. To suppress the relative error down to $10 \%$, we introduce a fitting technique with MATLAB Optimization Toolbox [12], and put fitting terms to (15). (15) is rewritten as follows;

$$
\begin{aligned}
& v_{1}(l, t) \\
& =E_{1}-\frac{1}{n+1}\left\{\left(E_{1}+n E_{2}\right) \exp \left[\begin{array}{c}
-\frac{t /(R C)-0.1-a_{1} \sqrt{R_{T} C_{J}}}{R_{T}\left(C_{T}+a_{2} C_{J}\right)+R_{T}+C_{T}} \\
+0.4
\end{array}\right]\right. \\
& \left.+n\left(E_{1}-E_{2}\right) \exp \left[-\frac{t /(R C)-0.1 p-a_{1} \sqrt{R_{T} C_{J}}}{R_{T}\left(C_{T}+a_{2} C_{J}\right)+p R_{T}+C_{T}+0.4 p}\right]\right\}
\end{aligned}
$$

$$
\begin{align*}
& \quad\left(\text { if } t /(R C)>0.1 p+a_{1} \sqrt{R_{T} C_{J}}\right) \\
& =\frac{E_{1}+n E_{2}}{n+1}\left(1-\exp \left[-\frac{t /(R C)-0.1-a_{1} \sqrt{R_{T} C_{J}}}{R_{T}\left(C_{T}+a_{2} C_{J}\right)+R_{T}+C_{T}+0.4}\right]\right) \\
& \quad \quad\left(\text { if } 0.1+a_{1} \sqrt{R_{T} C_{J}}<t /(R C) \leq 0.1 p+a_{1} \sqrt{R_{T} C_{J}}\right) \\
& =0 \quad\left(\text { if } t /(R C) \leq 0.1+a_{1} \sqrt{R_{T} C_{J}}\right), \tag{16}
\end{align*}
$$

where $a_{1}$ and $a_{2}$ are fitting parameters. The fitting terms are inserted so that (16) becomes (15) when $C_{J}=0$ (see Appendix A. 1 for more detail).

### 3.1 Crosstalk Noise Amplitude

In the crosstalk noise estimation, we substitute $E_{1} \rightarrow 0$ and $E_{2} \rightarrow E$ in (16) as follows;

$$
\begin{align*}
& \frac{v_{1}(l, t)}{E}=-\frac{n}{n+1}\left(\exp \left[-\frac{t /(R C)-0.1-a_{1} \sqrt{R_{T} C_{J}}}{\tau_{\text {fast }}}\right]\right. \\
&\left.-\exp \left[\frac{t /(R C)-0.1 p-a_{1} \sqrt{R_{T} C_{J}}}{\tau_{\text {slow }}}\right]\right) \\
&\left(\text { if } t /(R C)>0.1 p+a_{1} \sqrt{R_{T} C_{J}}\right) \\
&= \frac{n}{n+1}\left(1-\exp \left[-\frac{t /(R C)-0.1-a_{1} \sqrt{R_{T} C_{J}}}{\tau_{\text {fast }}}\right]\right) \\
&\left(\text { if } 0.1+a_{1} \sqrt{R_{T} C_{J}<t /(R C)}\right. \\
&\left.\quad \leq 0.1 p+a_{1} \sqrt{R_{T} C_{J}}\right) \\
&=0 \quad\left(\text { if } t /(R C) \leq 0.1+a_{1} \sqrt{R_{T} C_{J}}\right), \tag{17}
\end{align*}
$$

where $\tau_{\text {fast }}=R_{T}\left(C_{T}+a_{2} C_{J}\right)+R_{T}+C_{T}+0.4$ and $\tau_{\text {slow }}=$ $R_{T}\left(C_{T}+a_{2} C_{J}\right)+p R_{T}+C_{T}+0.4 p$. The crosstalk noise comparison between (17) and the HSPICE simulations are shown in Fig. 5 when $n=2, \eta=1$, and $R_{T}=C_{T}=C_{J}=0$, where the noise peak in the HSPICE simulation is $0.4 E$. This means that the noise induced by the crosstalk goes up to $40 \%$ of the signal swing on this condition, which often happens in VLSI designs and may cause malfunction, particularly, in dynamic circuits.


Fig. 5 Crosstalk noise comparison between (17) and HSPICE simulation (same-direction drive).

By differentiating (17) and solving $\partial v_{1} / \partial t=0$ in terms of $t$, we can obtain the time to give the noise peak, $t_{p, \text { same }}$, and then can find the noise peak itself. However, since (17) is monotone increasing function when $t /(R C) \leq 0.1 p+$ $a_{1} \sqrt{R_{T} C_{J}}, t_{p, \text { same }} /(R C) \geq 0.1 p+a_{1} \sqrt{R_{T} C_{J}}$ must hold. In this paper, if the obtained $t_{p, \text { same }} /(R C)$ is less than $0.1 p+$ $a_{1} \sqrt{R_{T} C_{J}}$, we replace $t_{p, \text { same }} /(R C)$ to $0.1 p+a_{1} \sqrt{R_{T} C_{J}}$ as follows;

$$
\begin{align*}
& \frac{t_{p, \text { same }}}{R C}=\frac{\tau_{\text {fast }} \tau_{\text {slow }} \ln \left[\tau_{\text {fast }} / \tau_{\text {slow }}\right]+0.1\left(p \tau_{\text {fast }}-\tau_{\text {slow }}\right)}{\tau_{\text {fast }}-\tau_{\text {slow }}} \\
& +a_{1} \sqrt{R_{T} C_{J}} \\
& \left(\text { if } \frac{\tau_{\text {fast }} \tau_{\text {slow }} \ln \left[\tau_{\text {fast }} / \tau_{\text {slow }}\right]+0.1\left(p \tau_{\text {fast }}-\tau_{\text {slow }}\right)}{\tau_{\text {fast }}-\tau_{\text {slow }}} \geq 0.1 p\right) \\
& =0.1 p+a_{1} \sqrt{R_{T} C_{J}} \\
& \left(\text { if } \frac{\tau_{\text {fast }} \tau_{\text {slow }} \ln \left[\tau_{\text {fast }} / \tau_{\text {slow }}\right]+0.1\left(p \tau_{\text {fast }}-\tau_{\text {slow }}\right)}{\tau_{\text {fast }}-\tau_{\text {slow }}}<0.1 p\right) \text {. } \tag{18}
\end{align*}
$$

By putting (18) back to (17), the noise peak, $v_{p, \text { same }}$, is obtained as follows;

$$
\begin{align*}
& \begin{aligned}
& \frac{v_{p, \text { same }}}{E}=-\frac{n}{n+1}\left(\exp \left[-\frac{\tau_{\text {slow }} \ln \left[\tau_{\text {fast }} / \tau_{\text {slow }}\right]+0.1(p-1)}{\tau_{\text {fast }}-\tau_{\text {slow }}}\right]\right. \\
&\left.-\exp \left[-\frac{\tau_{\text {fast }} \ln \left[\tau_{\text {fast }} / \tau_{\text {slow }}\right]+0.1(p-1)}{\tau_{\text {fast }}-\tau_{\text {slow }}}\right]\right) \\
&\left(\text { if } \frac{\tau_{\text {fast }} \tau_{\text {slow }} \ln \left[\tau_{\text {fast }} / \tau_{\text {slow }}\right]+0.1\left(p \tau_{\text {fast }}-\tau_{\text {slow }}\right)}{\tau_{\text {fast }}-\tau_{\text {slow }}} \geq 0.1 p\right) \\
&=-\frac{n}{n+1}\left\{\exp \left[-\frac{0.1(p-1)}{\tau_{\text {fast }}}\right]-1\right\} \\
&\left(\text { if } \frac{\tau_{\text {fast }} \tau_{\text {slow }} \ln \left[\tau_{\text {fast }} / \tau_{\text {slow }}\right]+0.1\left(p \tau_{\text {fast }}-\tau_{\text {slow }}\right)}{\tau_{\text {fast }}-\tau_{\text {slow }}}<0.1 p\right) .
\end{aligned}
\end{align*}
$$

(19) does not include the fitting parameter $a_{1}$ but $a_{2}$. For $v_{p, \text { same }}$, since $a_{2}=0.70$ makes the absolute error least in the both cases that $n=1$ and $n=2$, we set $\tau_{\text {fast }}=R_{T}\left(C_{T}+\right.$ $\left.0.70 C_{J}\right)+R_{T}+C_{T}+0.4$ and $\tau_{\text {slow }}=R_{T}\left(C_{T}+0.70 C_{J}\right)+p R_{T}+$ $C_{T}+0.4 p$ in this crosstalk noise estimation. For $t_{p, \text { same }}, a_{1}=0$ is optimum, and thus (18) can be rewritten as follows;

$$
\begin{align*}
& \frac{t_{p, \text { same }}}{R C}=\frac{\tau_{\text {fast }} \tau_{\text {slow }} \ln \left[\tau_{\text {fast }} / \tau_{\text {slow }}\right]+0.1\left(p \tau_{\text {fast }}-\tau_{\text {slow }}\right)}{\tau_{\text {fast }}-\tau_{\text {slow }}} \\
& \left(\begin{array}{l}
\text { if } \left.\frac{\tau_{\text {fast }} \tau_{\text {slow }} \ln \left[\tau_{\text {fast }} / \tau_{\text {slow }}\right]+0.1\left(p \tau_{\text {fast }}-\tau_{\text {slow }}\right)}{\tau_{\text {fast }}-\tau_{\text {slow }}} \geq 0.1 p\right) \\
\quad=0.1 p \\
\left(\text { if } \frac{\tau_{\text {fast }} \tau_{\text {slow }} \ln \left[\tau_{\text {fast }} / \tau_{\text {slow }}\right]+0.1\left(p \tau_{\text {fast }}-\tau_{\text {slow }}\right)}{\tau_{\text {fast }}-\tau_{\text {slow }}}<0.1 p\right) .
\end{array} .\right.
\end{align*}
$$

### 3.1.1 Case that $n=1$ (two-line system)

The relative error of $t_{p, \text { same }}$ in (20) is as much as $55.4 \%$ when
$\eta=0.1, R_{T}=0.5, C_{T}=0$, and $C_{J}=10$, while the absolute error of $v_{p, \text { same }}$ in (19) is $0.033 E(3.3 \%)$ as shown in Fig. 6 when $\eta=5, R_{T}=0.1, C_{T}=1$, and $C_{J}=10$. Note that the value is an absolute error.

To minimize a relative error in a crosstalk noise amplitude, $a_{2}=0.78$ is better fitting than $a_{2}=0.70$. The relative error of $v_{p, \text { same }}$ in (19) is $24.0 \%\left((19)=3.48 \times 10^{-3}\right.$ and HSPICE $=4.32 \times 10^{-3}$ ) when $\eta=0.1, R_{T}=10, C_{T}=0$, and $C_{J}=10$. Like this, a small absolute error results in a large


Fig. 6 Worst-case absolute error in crosstalk noise amplitude ( $n=1$, same-direction drive).

Table 1 Relative errors of (19) when $n=1$. [ ] signify an absolute error.

| $v_{p \text { same }}$ | $\geq 0$ | $\geq 0.1 E$ | $\geq 0.2 E$ | $\geq 0.3 E$ | $\geq 0.4 E$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Error | $24.0 \%$ | $19.0 \%$ | $15.6 \%$ | $12.1 \%$ | $5.8 \%$ |
|  | $[0.033 E]$ | $[0.033 E]$ | $[0.033 E]$ | $[0.032 E]$ | $[0.025 E]$ |



Fig. 7 Worst-case absolute error in crosstalk noise amplitude ( $n=2$, same-direction drive).
relative error since the crosstalk noise amplitude sometimes becomes zero or a very small value. Table 1 is an error table at various values of $v_{p, \text { same }}$, in which the relative error turns out smaller as the noise amplitude is increased.

### 3.1.2 Case that $n=2$ (two-line system)

The absolute error of $v_{p, \text { same }}$ is $0.044 E$ (4.4\%) as depicted in Fig. 7 when $a_{2}=0.70, \eta=10, R_{T}=10, C_{T}=0$, and $C_{J}=10$, although the worst-case relative error of $t_{p, \text { same }}$ is as much as $56.8 \%$ when $\eta=10, R_{T}=0, C_{T}=0$, and $C_{J}=10$.

The relative error of $v_{p, \text { same }}$ is $23.9 \%\left((19)=6.93 \times 10^{-3}\right.$ and HSPICE $=8.59 \times 10^{-3}$ ) when $a_{2}=0.78, \eta=0.1, R_{T}=10$, $C_{T}=0$, and $C_{J}=10$. Table 2 is an error table when $v_{p, \text { same }}$ is varied.

### 3.2 Delay

As expressed in (16), $v_{1}$ depends on values of $E_{1}$ and $E_{2}$. In the delay estimation of the line 1 , although we make $E_{1} \rightarrow$ $E, E_{2}$ has three cases;

- $E_{2} \rightarrow E$ indicates an in-phase drive, where the adjacent lines are driven in phase. In this case, $v_{1}(x, t)=v_{2}(x, t)$ holds at any position at any time because $E_{1}=E_{2}=E$, which means that no current flows between a coupling capacitor and the coupling capacitance can be canceled out even if there is some capacitance between the lines. This phenomenon can be explained as a kind of the Mirror Effect that makes $c_{c}=0$, and thus $\eta=0$ represents the in-phase drive by definition.
- When $E_{2} \rightarrow 0$, we call it an $E_{2}=0$ drive, where the line 1 is only driven and the line 2 is not.
- The last case that $E_{2} \rightarrow-E$ is an out-of-phase drive, where the adjacent lines are driven out of phase.

The delay comparisons between (16) and the HSPICE simulations in the three cases are shown in Fig. 8 when $n=$ $2, \eta=1$, and $R_{T}=C_{T}=C_{J}=0 . \quad \eta=1$ means that a coupling capacitance is equal to a grounding capacitance, which often happens in VLSI designs. The figure shows that the delays in the same-direction drive case fluctuate from $0.38 R C$ to $1.98 R C$ according to the $E_{2}$ drives, and the out-of-phase drive has the worst-case delay. In this paper, the worst-case delay is discussed as a line delay (on the bestcase delay, see Appendix A.3).

As the worst-case delay, we substitute $E_{1} \rightarrow E$ and $E_{2} \rightarrow-E$ in (16), but this equation does not have a positive value when $t /(R C) \leq 0.1 p+a_{1} \sqrt{R_{T} C_{J}}$ in the case of the out-of-phase drive. Hence, the region in which $t /(R C)>0.1 p+$ $a_{1} \sqrt{R_{T} C_{J}}$ is only to be considered in the delay estimation, where (16) is rewritten as follows;

Table 2 Relative errors of (19) when $n=2$. [ ] signify an absolute error.

| $v_{p, \text { same }}$ | $\geq 0$ | $\geq 0.1 E$ | $\geq 0.2 E$ | $\geq 0.3 E$ | $\geq 0.4 E$ | $\geq 0.5 E$ | $\geq 0.6 E$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Error | $23.9 \%$ | $19.6 \%$ | $17.8 \%$ | $14.9 \%$ | $11.3 \%$ | $8.1 \%$ | $5.6 \%$ |
|  | $[0.044 E]$ | $[0.044 E]$ | $[0.044 E]$ | $[0.044 E]$ | $[0.044 E]$ | $[0.035 E]$ | $[0.035 E]$ |



Fig. 8 Delay comparisons between (16) and HSPICE simulations (samedirection drive).

$$
\begin{align*}
\frac{v_{1}(l, t)}{E}= & 1-\frac{1}{n+1}\{(1-n) \exp \\
& {\left[-\frac{t /(R C)-0.1-a_{1} \sqrt{R_{T} C_{J}}}{R_{T}\left(C_{T}+a_{2} C_{J}\right)+R_{T}+C_{T}+0.4}\right] } \\
& \left.+2 n \exp \left[-\frac{t /(R C)-0.1 p-a_{1} \sqrt{R_{T} C_{J}}}{R_{T}\left(C_{T}+a_{2} C_{J}\right)+p R_{T}+C_{T}+0.4 p}\right]\right\} \\
& \left(\text { if } t /(R C) \geq 0.1 p+a_{1} \sqrt{R_{T} C_{J}}\right) \tag{21}
\end{align*}
$$

Then, to find the line delay, $t_{p d, \text { same }}, v_{1}(l, t) / E$ in (21) is set to $1 / 2$, and we need to solve the following equation in terms of $t_{p d, s a m e}$;

$$
\begin{align*}
& \frac{1}{n+1}\left\{(1-n) \exp \left[-\frac{t_{\text {pd,same }} /(R C)-0.1-a_{1} \sqrt{R_{T} C_{J}}}{R_{T}\left(C_{T}+a_{2} C_{J}\right)+R_{T}+C_{T}+0.4}\right]\right. \\
& \left.+2 n \exp \left[-\frac{t_{p d, \text { same }} /(R C)-0.1 p-a_{1} \sqrt{R_{T} C_{J}}}{R_{T}\left(C_{T}+a_{2} C_{J}\right)+p R_{T}+C_{T}+0.4 p}\right]\right\}=\frac{1}{2} \tag{22}
\end{align*}
$$

### 3.2.1 Case that $n=1$ (two-line system)

$t_{p d, \text { same }}$ in (22) is easily solved if $n=1$ as follows;

$$
\begin{align*}
t_{p d, \text { same }} /(R C)= & 0.1 p+a_{1} \sqrt{R_{T} C_{J}}+\ln [2]\left\{R_{T}\left(C_{T}+a_{2} C_{J}\right)\right. \\
& \left.+p R_{T}+C_{T}+0.4 p\right\} . \tag{23}
\end{align*}
$$

Compared with the HSPICE simulations, $a_{1}=0.19$, and $a_{2}=1$ are optimum in (23), where the relative error is $6.9 \%$. Thus, $t_{p d, \text { same }}$ finally becomes as follows;

$$
\begin{align*}
& t_{p d, \text { same }} /(R C)=0.1(2 \eta+1)+0.19 \sqrt{R_{T} C_{J}}+\ln [2] \\
& \quad\left\{R_{T}\left(C_{T}+C_{J}\right)+(2 \eta+1) R_{T}+C_{T}+0.4(2 \eta+1)\right\} \\
& \quad(\because p=(n+1) \eta+1=2 \eta+1) \tag{24}
\end{align*}
$$

The worst-case relative error happens when $\eta=0, R_{T}$ $=0.5, C_{T}=0$, and $C_{J}=10$ as depicted in Fig. 9.

### 3.2.2 Case that $n=2$ (three-line system)

If $n=2$, (22) becomes a sum of two exponential functions and can be represented as the following function, $f$;

$$
\begin{equation*}
f(\hat{t})=k_{\text {fast }} \exp \left[-\hat{t} / \tau_{\text {fast }}\right]+k_{\text {slow }} \exp \left[-\hat{t} / \tau_{\text {slow }}\right] \tag{25}
\end{equation*}
$$

where

$$
\left\{\begin{array}{l}
\hat{t}=t_{\text {pd,same }} /(R C)  \tag{26}\\
p=(n+1) \eta+1=3 \eta+1 \\
\tau_{\text {fast }}=R_{T}\left(C_{T}+a_{2} C_{J}\right)+R_{T}+C_{T}+0.4 \\
\tau_{\text {slow }}=R_{T}\left(C_{T}+a_{2} C_{J}\right)+p R_{T}+C_{T}+0.4 p \\
k_{\text {fast }}=-\frac{1}{3} \exp \left[\frac{0.1+a_{1} \sqrt{R_{T} C_{J}}}{\tau_{\text {fast }}}\right] \\
k_{\text {slow }}=\frac{4}{3} \exp \left[\frac{0.1 p+a_{1} \sqrt{R_{T} C_{J}}}{\tau_{\text {slow }}}\right]
\end{array}\right.
$$

Then, we assume that (25) is approximate to the following single exponential function, $g$;

$$
\begin{equation*}
g(\hat{t})=k_{\text {same }} \exp \left[-\hat{t} / \tau_{\text {same }}\right] \tag{27}
\end{equation*}
$$

Here, we introduce the moment matching method [13] using (25) and (27) as follows;

$$
\left\{\begin{array}{c}
m_{0}=k_{\text {fast }}+k_{\text {slow }} \Leftrightarrow n_{0}=k_{\text {same }}  \tag{28}\\
m_{1}=\int_{0}^{\infty} f(\hat{t}) d \hat{t}=k_{\text {fast }} \tau_{\text {fast }}+k_{\text {slow }} \tau_{\text {slow }} \\
\Leftrightarrow n_{1}=\int_{0}^{\infty} g(\hat{t}) d \hat{t}=k_{\text {same }} \tau_{\text {same }} \\
m_{2}=\int_{0}^{\infty} \hat{t} f(\hat{t}) d \hat{t}=k_{\text {fast }} \tau_{\text {fast }}^{2}+k_{\text {slow }} \tau_{\text {slow }}^{2} \\
\Leftrightarrow n_{2}=\int_{0}^{\infty} \hat{t} g(\hat{t}) d \hat{t}=k_{\text {same }} \tau_{\text {same }}^{2} \\
\vdots \\
m_{j}=\int_{0}^{\infty} \hat{t}^{j-1} f(\hat{t}) d \hat{t}=k_{\text {fast }} \tau_{\text {fast }}^{j}+k_{\text {slow }} \tau_{\text {slow }}^{j} \\
\Leftrightarrow n_{j}=\int_{0}^{\infty} \hat{t}^{j-1} g(\hat{t}) d \hat{t}=k_{\text {same }} \tau_{\text {same }}^{j} \\
m_{j+1}=\int_{0}^{\infty} \hat{t}^{j} f(\hat{t}) d \hat{t}=k_{\text {fast }} t_{\text {fast }}^{j+1}+k_{\text {slow }} \tau_{\text {slow }}^{j+1} \\
\Leftrightarrow n_{j+1}=\int_{0}^{\infty} \hat{t}^{j} g(\hat{t}) d \hat{t}=k_{\text {same }} \tau_{\text {same }}^{j+1} \\
\vdots
\end{array}\right.
$$

where $m_{i}$ and $n_{i}(i=0,1,2, \ldots, j, j+1, \ldots)$ are the $i$-th order moments of $f$ and $g$, respectively, and we assume $m_{i}=n_{i}$ based on the moment matching method. Once we obtain $m_{j}$ and $m_{j+1}, \tau_{\text {same }}$ and $k_{\text {same }}$ are given as follows;

$$
\left\{\begin{array}{l}
\tau_{\text {same }}=m_{j+1} / m_{j}  \tag{29}\\
k_{\text {same }}=m_{j}^{j+1} / m_{j+1}^{j}
\end{array} .\right.
$$

Then, $\hat{t}$ can be reached as follows;

$$
\begin{gather*}
\hat{t}=\tau_{\text {same }} \ln \left[2 k_{\text {same }}\right]=\frac{m_{j+1}}{m_{j}} \ln \left[\frac{2 m_{j}^{j+1}}{m_{j+1}^{j}}\right] \\
\left(\because k_{\text {same }} \exp \left[-\hat{t} / \tau_{\text {same }}\right]=1 / 2\right) \tag{30}
\end{gather*}
$$



Fig. 9 Worst-case relative error in delay (same-direction drive).
where $j$ is a fitting parameter. Again by being compared with the HSPICE simulations, $a_{1}=0.19, a_{2}=1$, and $j=2$, are obtained as the optimum condition. Therefore, (30) can be rewritten as follows;

$$
\begin{equation*}
\frac{t_{p d, s a m e}}{R C}=\frac{m_{3}}{m_{2}} \ln \left[\frac{2 m_{2}^{3}}{m_{3}^{2}}\right], \tag{31}
\end{equation*}
$$

where

$$
\left\{\begin{array}{l}
\tau_{\text {fast }}=R_{T}\left(C_{T}+C_{J}\right)+R_{T}+C_{T}+0.4  \tag{32}\\
\tau_{\text {slow }}=R_{T}\left(C_{T}+C_{J}\right)+(3 \eta+1) R_{T}+C_{T}+0.4(3 \eta+1) \\
k_{\text {fast }}=-\frac{1}{3} \exp \left[\frac{0.1+0.19 \sqrt{R_{T} C_{J}}}{\tau_{\text {fast }}}\right] \\
k_{\text {slow }}=\frac{4}{3} \exp \left[\frac{0.1(3 \eta+1)+0.19 \sqrt{R_{T} C_{J}}}{\tau_{\text {slow }}}\right] \\
m_{2}=k_{\text {fast }} \tau_{\text {fast }}^{2}+k_{\text {slow }} \tau_{\text {slow }}^{2} \\
m_{3}=k_{\text {fast }} \tau_{\text {fast }}^{\text {fast }}+k_{\text {slow }} \tau_{\text {slow }}
\end{array}\right.
$$

The worst-case relative error in (31) is $6.9 \%$ as well as the case that $n=1$ when $\eta=0, R_{T}=0.5, C_{T}=0$, and $C_{J}=10$. On this condition, the waveforms are the same as Fig. 9.

## 4. Opposite-Direction Drive

In this section, the case that adjacent lines are driven from the opposite direction in Fig. 10 is handled. With the Laplace transformation, (5) is replaced in the $s$-domain as follows;

$$
\left\{\begin{array}{l}
\frac{\partial^{2}\left\{V_{1}(x, s)+n V_{2}(x, s)\right\}}{\partial x^{2}}=\operatorname{rcs}\left\{V_{1}(x, s)+n V_{2}(x, s)\right\}  \tag{33}\\
\frac{\partial^{2}\left\{V_{1}(x, s)-V_{2}(x, s)\right\}}{\partial x^{2}}=\operatorname{rcps}\left\{V_{1}(x, s)-V_{2}(x, s)\right\}
\end{array} .\right.
$$

The solutions to (33) are expressed as follows;

$$
\left\{\begin{array}{l}
V_{1}(x, s)+n V_{2}(x, s)=K_{1}^{\prime} e^{\sqrt{s r c} x}+K_{2}^{\prime} e^{-\sqrt{s r c} x}  \tag{34}\\
V_{1}(x, s)-V_{2}(x, s)=K_{3}^{\prime} e^{\sqrt{s r c p} x}+K_{4}^{\prime} e^{-\sqrt{s r c p} x}
\end{array}\right.
$$



Fig. 10 Opposite-direction drive. Driving points are on the opposite sides.
where $K_{1}^{\prime}, K_{2}^{\prime}, K_{3}^{\prime}$, and $K_{4}^{\prime}$ are integration constants. With linear combination, (34) is rewritten as follows;

$$
\left\{\begin{array}{c}
(n+1) V_{1}(x, s)=\left(K_{1}^{\prime} e^{\sqrt{s r c} x}+K_{2}^{\prime} e^{-\sqrt{s r c} x}\right)  \tag{35}\\
+n\left(K_{3}^{\prime} e^{\sqrt{s r c p} x}+K_{4}^{\prime} e^{-\sqrt{s r c p} x}\right) \\
(n+1) V_{2}(x, s)=\left(K_{1}^{\prime} e^{\sqrt{s r c} x}+K_{2}^{\prime} e^{-\sqrt{s r c} x}\right) \\
-\left(K_{3}^{\prime} e^{\sqrt{s r c p} x}+K_{4}^{\prime} e^{-\sqrt{s r c p} x}\right)
\end{array}\right.
$$

Finally, the following expressions are the general solutions to (33) in the $s$-domain;

$$
\left\{\begin{align*}
V_{1}(x, s)= & K_{1} e^{\sqrt{s r c} x}+K_{2} e^{-\sqrt{s r c} x}+n K_{3} e^{\sqrt{s r c p} x}  \tag{36}\\
& +n K_{4} e^{-\sqrt{s r c p} x} \\
V_{2}(x, s)= & K_{1} e^{\sqrt{s r c} x}+K_{2} e^{-\sqrt{s r c} x}-K_{3} e^{\sqrt{s r c p} x} \\
& -K_{4} e^{-\sqrt{s r c p} x}
\end{align*}\right.
$$

where the integration constants, $K_{1}, K_{2}, K_{3}$, and $K_{4}$ are to be taken from boundary conditions, which in the $t$-domain are as follows;

$$
\left\{\begin{array}{l}
-\left.\frac{1}{r} \cdot \frac{\partial v_{1}(x, t)}{\partial x}\right|_{x=0}=-C_{t} \frac{\partial v_{1}(0, t)}{\partial t}  \tag{37}\\
-\left.\frac{1}{r} \cdot \frac{\partial v_{1}(x, t)}{\partial x}\right|_{x=l}=-\frac{E_{1}-v_{1}(l, t)}{R_{t}}+C_{j} \frac{\partial v_{1}(l, t)}{\partial t} \\
-\left.\frac{1}{r} \cdot \frac{\partial v_{2}(x, t)}{\partial x}\right|_{x=0}=\frac{E_{2}-v_{2}(0, t)}{R_{t}}-C_{j} \frac{\partial v_{2}(0, t)}{\partial t} \\
-\left.\frac{1}{r} \cdot \frac{\partial v_{2}(x, t)}{\partial x}\right|_{x=l}=C_{t} \frac{\partial v_{2}(l, t)}{\partial t}
\end{array}\right.
$$

(37) can be replaced in the $s$-domain as follows.

$$
\left\{\begin{array}{l}
-\left.\frac{1}{r} \cdot \frac{\partial V_{1}(x, s)}{\partial x}\right|_{x=0}=-s C_{t} V_{1}(0, s) \\
-\left.\frac{1}{r} \cdot \frac{\partial V_{1}(x, s)}{\partial x}\right|_{x=l}=-\frac{E_{1} / s-V_{1}(l, s)}{R_{t}}+s C_{j} V_{1}(l, s) \\
-\left.\frac{1}{r} \cdot \frac{\partial V_{2}(x, s)}{\partial x}\right|_{x=0}=\frac{E_{2} / s-V_{2}(0, s)}{R_{t}}-s C_{j} V_{2}(0, s) \\
-\left.\frac{1}{r} \cdot \frac{\partial V_{2}(x, s)}{\partial x}\right|_{x=l}=s C_{t} V_{2}(l, s) \tag{38}
\end{array}\right.
$$

### 4.1 Crosstalk Noise Amplitude

Unless $R_{t}, C_{t}$, and $C_{j}$ are all zero, we cannot easily solve noise peak since analytical expressions turn out to be very complicated. The case that $R_{t}=C_{t}=C_{j}=0$, however,
gives the worst-case scenario in terms of the noise peak because coupling effect is mitigated if $R_{t}, C_{t}$, or $C_{j}$ is not zero. The noise peak in the HSPICE simulation are shown in Fig. 11 when $n=2, \eta=1$, and $R_{T}=C_{T}=C_{J}=0$, where the amplitude is $0.4 E$ as well as the same-direction drive case.

At first, we treat the case that $R_{t}=C_{t}=C_{j}=0$, and extend it to a general case. The boundary conditions, (38), can be rewritten as follows when $R_{t}=C_{t}=C_{j}=0$;

$$
\left\{\begin{array}{c}
\left.\frac{\partial V_{1}(x, s)}{\partial x}\right|_{x=0}=0  \tag{39}\\
V_{1}(l, s)=E_{1} / s \\
V_{2}(0, s)=E_{2} / s \\
\left.\frac{\partial V_{2}(x, s)}{\partial x}\right|_{x=l}=0
\end{array}\right.
$$

(36) with the boundary condition, (39), yields the following equation set;

$$
\left\{\begin{array}{l}
K_{1} \gamma_{1}-K_{2} \gamma_{1}+n K_{3} \gamma_{2}-n K_{4} \gamma_{2}=0 \\
K_{1} e^{\gamma_{1} l}+K_{2} e^{-\gamma_{1} l}+n K_{3} e^{\gamma_{2} l}+n K_{4} e^{-\gamma_{2} l}=E_{1} / s  \tag{40}\\
K_{1}+K_{2}-K_{3}-K_{4}=E_{2} / s \\
K_{1} \gamma_{1} e^{\gamma_{1} l}-K_{2} \gamma_{1} e^{-\gamma_{1} l}-K_{3} \gamma_{2} e^{\gamma_{2} l}+K_{4} \gamma_{2} e^{-\gamma_{2} l}=0
\end{array},\right.
$$

where $\gamma_{1}=\sqrt{s R C}$ and $\gamma_{2}=\sqrt{s p R C}$.
In noise-peak estimation, we substitute $E_{1} \rightarrow 0$ and $E_{2} \rightarrow E$, and solve (40) in terms of $K_{1}, K_{2}, K_{3}$, and $K_{4}$. By putting them in (36), $V_{1}(0, s)$ is obtained as follows;

$$
\begin{array}{r}
\frac{\left(\gamma_{1}-\gamma_{2}\right)\left(n \gamma_{1}+\gamma_{2}\right) e^{2\left(\gamma_{1}+\gamma_{2}\right)}+K_{1} e^{2 \gamma_{1}}}{E}=-\frac{n}{s} \frac{+K_{3} e^{\gamma_{1}+\gamma_{2}}+K_{5} e^{2 \gamma_{1}}+O_{1}\left(n, \gamma_{1}, \gamma_{2}\right)}{\left(\gamma_{1}+n \gamma_{2}\right)\left(n \gamma_{1}+\gamma_{2}\right) e^{2\left(\gamma_{1}+\gamma_{2}\right)}+K_{2} e^{2 \gamma_{1}}} . \\
+K_{4} e^{\gamma_{1}+\gamma_{2}}+K_{6} e^{2 \gamma_{1}}+O_{2}\left(n, \gamma_{1}, \gamma_{2}\right)
\end{array}
$$

The noise peak, $v_{p, \text { oppo }}$, can be calculated with the following initial value theorem of the Laplace transformation because $v_{p, o p p o}$ is given when $t=0$ if $R_{t}=C_{t}=C_{j}=0$;


Fig. 11 Crosstalk noise in HSPICE simulation (opposite-direction drive).

$$
\begin{equation*}
\frac{v_{p, o p p o}}{E}=\frac{v_{1}(0,+0)}{E}=\lim _{s \rightarrow \infty} \frac{s V_{1}(0, s)}{E}=\frac{n \sqrt{p}-n}{n \sqrt{p}+1} \tag{42}
\end{equation*}
$$

(exact if $R_{t}=C_{t}=C_{j}=0$ ).
Then, for a general case that $R_{t}, C_{t}$, or $C_{j}$ is not zero, we extend (42) and introduce the fitting terms with the fitting parameters, $d_{1}, d_{2}, d_{3}$, and $d_{4}$, to it as follows;

$$
\begin{align*}
\frac{v_{p, \text { oppo }}}{E}= & \frac{n \sqrt{p}-n}{n \sqrt{p}+1+d_{1} \sqrt{C_{T}}+d_{2} \sqrt{R_{T} C_{J}}} \\
& \cdot \frac{\sqrt{R_{T}}+\sqrt{R_{T} C_{T}}+1}{d_{3} \sqrt{R_{T}}+d_{4} \sqrt{R_{T} C_{T}}+1} \tag{43}
\end{align*}
$$

where the fitting terms are inserted so that (43) becomes (42) when $R_{T}=C_{T}=C_{J}=0$ (see Appendix A. 2 for more detail).

### 4.1.1 Case that $n=1$ (two-line system)

In (43), $d_{1}=2.96, d_{2}=1.05, d_{3}=1.48$, and $d_{4}=0.81$ are optimum for the least absolute error. The absolute error of $v_{p, \text { oppo }}$ is $0.078 E(7.8 \%)$ when $\eta=5, R_{T}=10, C_{T}=0.1$, and $C_{J}=1$ as shown in Fig. 12.

To minimize a relative error in a crosstalk noise amplitude, another fitting parameter set of $d_{1}=3.29, d_{2}=2.65$, $d_{3}=1.11$, and $d_{4}=1.91$ is better fitting. The relative error of $v_{p, o p p o}$ is $63.8 \% ~\left((43)=21.08 \times 10^{-3}\right.$ and HSPICE $=$ $7.64 \times 10^{-3}$ ) when $\eta=0.1, R_{T}=0, C_{T}=10$, and $C_{J}=5$. The relative error becomes large due to the same reason in the same-direction drive case. Table 3 is an error table at various values of $v_{p, o p p o}$.

### 4.1.2 Case that $n=2$ (three-line system)

$d_{1}=3.99, d_{2}=1.81, d_{3}=1.14$, and $d_{4}=0.94$ are optimum for the least absolute error. The absolute error of $v_{p, \text { oppo }}$ is $0.098 E(9.8 \%)$ when $\eta=5, R_{T}=10, C_{T}=0.2$, and $C_{J}=1$ as shown in Fig. 13.


Fig. 12 Worst-case absolute error in crosstalk noise amplitude ( $n=1$, opposite-direction drive).

Table 3 Relative errors of (43) when $n=1$. [ ] signify an absolute error.

| $v_{\text {p.oppo }}$ | $\geq 0$ | $\geq 0.1 E$ | $\geq 0.2 E$ | $\geq 0.3 E$ | $\geq 0.4 E$ | $\geq 0.5 E$ | $\geq 0.6 E$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Error | $63.8 \%$ | $63.8 \%$ | $63.2 \%$ | $57.7 \%$ | $42.7 \%$ | $23.0 \%$ | $12.1 \%$ |
|  | $[0.078 E]$ | $[0.078 E]$ | $[0.078 E]$ | $[0.078 E]$ | $[0.076 E]$ | $[0.076 E]$ | $[0.066 E]$ |

Table 4 Relative errors of (43) when $n=2$. [ ] signify an absolute error.

| $v_{\text {p.oppo }}$ | $\geq 0$ | $\geq 0.1 E$ | $\geq 0.2 E$ | $\geq 0.3 E$ | $\geq 0.4 E$ | $\geq 0.5 E$ | $\geq 0.6 E$ | $\geq 0.7 E$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Error | $63.3 \%$ | $63.3 \%$ | $63.3 \%$ | $62.4 \%$ | $59.8 \%$ | $53.1 \%$ | $29.3 \%$ | $11.1 \%$ |
|  | $[0.098 E]$ | $[0.098 E]$ | $[0.098 E]$ | $[0.098 E]$ | $[0.098 E]$ | $[0.097 E]$ | $[0.094 E]$ | $[0.060 E]$ |



Fig. 13 Worst-case absolute error in crosstalk noise amplitude ( $n=2$, opposite-direction drive).


Fig. 14 Approximate voltage waveform at the receiving point.

The relative error of $v_{p, o p p o}$ is $63.3 \%((43)=40.33 \times$ $10^{-3}$ and HSPICE $=14.78 \times 10^{-3}$ ) when $d_{1}=4.96, d_{2}=3.51$, $d_{3}=1.27, d_{4}=1.87, \eta=0.1, R_{T}=0, C_{T}=10$, and $C_{J}=5$. Table 4 is an error table when $v_{p, o p p o}$ is varied.

### 4.2 Delay

In order to obtain a line delay, we again introduce the moment matching method [13]. As shown in Fig. 14, we assume that an approximate voltage waveform at the receiving point $v_{1}(0, t)$ has a form of exponential function with a time constant, $\tau_{\text {oppo }}$, and pure delay, $t_{0}$, as follows;

$$
\begin{equation*}
v_{1}(0, t)=E_{1}\left(1-\exp \left[-\left(t-t_{0}\right) / \tau_{o p p o}\right]\right) \tag{44}
\end{equation*}
$$

Then, the coefficients of the zero-th order moment, $M_{0}$,
and first order moment, $M_{1}$, in the exact solution to (36) are supposed to be matched to those in the approximate voltage waveform as follows;

$$
\begin{align*}
& E_{1} / s-s^{0} M_{0}+s^{1} M_{1}+O_{\text {exact }}\left(s^{2}\right) \\
& \quad \Leftrightarrow \\
& \quad E_{1} / s-s^{0}\left(\tau_{\text {oppo }}+t_{0}\right)+s^{1}\left(\tau_{\text {oppo }}^{2}+\tau_{\text {oppo }} t_{0}+t_{0}^{2} / 2\right)  \tag{45}\\
& \quad
\end{align*}
$$

where the left-hand side is the Taylor expansion of $V_{1}$ in (36), and the right-hand side is that of the approximate voltage waveform in Fig. 14. Thus, the following equation set holds;

$$
\left\{\begin{array}{l}
\tau_{\text {oppo }}+t_{0}=M_{0}  \tag{46}\\
\tau_{\text {oppo }}^{2}+\tau_{\text {oppo }} t_{0}+t_{0}^{2} / 2=M_{1}
\end{array}\right.
$$

The solutions to (46) are as follows;

$$
\left\{\begin{array}{l}
\tau_{o p p o}=\sqrt{2 M_{1}-M_{0}^{2}}  \tag{47}\\
t_{0}=M_{0}-\tau_{o p p o}
\end{array}\right.
$$

Finally, the line delay, $t_{p d, o p p o}$, can be expressed as follows;

$$
\begin{align*}
t_{p d, o p p o} & =t_{0}+\ln [2] \tau_{o p p o} \\
& =M_{0}-\ln [e / 2] \sqrt{2 M_{1}-M_{0}^{2}} \tag{48}
\end{align*}
$$

where $M_{0}$ and $M_{1}$ can be obtained as follows from (36) and the boundary conditions, (38);

$$
\left\{\begin{array}{l}
M_{0} /(R C)=\left[E _ { 1 } \left\{n \eta\left(2 R_{T}+1\right)+2 R_{T} C_{T}\right.\right. \\
\left.\left.+2 R_{T} C_{J}+2 R_{T}+2 C_{T}+1\right\}-E_{2} n \eta\left(2 R_{T}+1\right)\right] / 2 \\
M_{1} /(R C)^{2}=\left[E _ { 1 } \left\{n^{2} \eta^{2}\left(24 R_{T}^{2}+20 R_{T}+5\right)\right.\right. \\
+n \eta^{2}\left(24 R_{T}^{2}+20 R_{T}+3\right) \\
+2 n \eta\left(24 R_{T}^{2} C_{T}+24 R_{T}^{2}+30 R_{T} C_{T}+20 R_{T}+10 C_{T}+5\right) \\
+24 R_{T}^{2} C_{T}^{2}+48 R_{T}^{2} C_{T}+48 R_{T} C_{T}^{2}+24 R_{T}^{2}+60 R_{T} C_{T} \\
\left.+24 C_{T}^{2}+20 R_{T}+20 C_{T}+5\right\}-E_{2}\left\{n^{2} \eta^{2}\left(24 R_{T}^{2}+20 R_{T}+5\right)\right. \\
+n \eta^{2}\left(24 R_{T}^{2}+20 R_{T}+3\right) \\
+2 n \eta\left(24 R_{T}^{2} C_{T}+24 R_{T}^{2}+30 R_{T} C_{T}+20 R_{T}\right. \\
\left.\left.\left.+8 C_{T}+4\right)\right\}\right] / 24 \tag{49}
\end{array}\right.
$$

The delay comparisons between (44) and the HSPICE simulations are shown in Fig. 15 when $n=2, \eta=1$, and $R_{T}=$ $C_{T}=C_{J}=0$. The delays in the opposite-direction drive case fluctuate from $0.25 R C$ to $1.90 R C$ according to the $E_{2}$ drives, and the out-of-phase and in-phase drives have the

$$
\begin{align*}
= & n \eta\left(0.13 R_{T} C_{T}+1.37 R_{T}+0.81\right) \\
& +0.75\left(R_{T} C_{T}+R_{T}+C_{T}\right)+R_{T} C_{J}+0.37 . \tag{51}
\end{align*}
$$

However, since (51) does not fit to the HSPICE simulations very much, we again introduce the fitting parameters, $b_{1}, b_{2}, b_{3}, b_{4}, b_{5}$, and $b_{6}$, as follows;

$$
\begin{align*}
& t_{p d, o p p o} /(R C)=n \eta\left(b_{1} R_{T} C_{T}+b_{2} R_{T}+b_{3}\right) \\
& +b_{4}\left(R_{T} C_{T}+R_{T}+C_{T}\right)+b_{5} R_{T} C_{J}+b_{6} \tag{52}
\end{align*}
$$

In both cases that $n=1$ and $n=2, b_{1}=0, b_{2}=1.48$, $b_{3}=0.78, b_{4}=0.75, b_{5}=0.75$, and $b_{6}=0.40$ are optimum with a relative error of $8.1 \%$. (52) is finally rewritten as follows;

$$
\begin{align*}
& t_{p d, o p p o} /(R C)=n \eta\left(1.48 R_{T}+0.78\right) \\
& \quad+0.75\left(R_{T} C_{T}+R_{T} C_{J}+R_{T}+C_{T}\right)+0.4 \tag{53}
\end{align*}
$$

The worst-case relative error in the case that $n=1$ happens when $\eta=0, R_{T}=10, C_{T}=10$, and $C_{J}=0$ as shown in Fig. 16. On the other hand, the worst-case relative error in the case that $n=2$ occurs when $\eta=0.1, R_{T}=0.1, C_{T}=0.5$, and $C_{J}=10$ as depicted in Fig. 17.


Fig. 16 Worst-case relative error in delay ( $n=1$, opposite-direction drive).


Fig. 17 Worst-case relative error in delay ( $n=2$, opposite-direction drive).

Table 5 Expressions and relative errors at a glance. [ ] signify an absolute error.

| Eq. \# and relative error |  | Crosstalk noise amplitude |  | Worst-case delay |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Samedirection drive | $\begin{gathered} n=1 \\ \text { (two lines) } \end{gathered}$ | (19) and$\left\{\begin{array}{l} \tau_{\text {fast }}=R_{T}\left(C_{T}+a_{2} C_{J}\right)+R_{T}+C_{T}+0.4 \\ \tau_{\text {slow }}=R_{T}\left(C_{T}+a_{2} C_{J}\right)+p R_{T}+C_{T}+0.4 p \end{array}\right.$ | $\begin{gathered} 24.0 \% \\ \left(a_{2}=0.78\right) \\ {[0.033 E} \\ \left.\left(a_{2}=0.70\right)\right] \end{gathered}$ | (24) |  |
|  | $\begin{gathered} n=2 \\ \text { (three lines) } \end{gathered}$ |  | $\begin{gathered} 23.9 \% \\ \left(a_{2}=0.78\right) \\ {[0.044 E} \\ \left.\left(a_{2}=0.70\right)\right] \end{gathered}$ | (31) and <br> (32) |  |
| Oppositedirection drive | $\begin{gathered} n=1 \\ \text { (two lines) } \end{gathered}$ | (43) | $\begin{gathered} \hline 63.8 \% \\ \left(d_{1}=3.29\right. \\ d_{2}=2.65 \\ d_{3}=1.11 \\ \left.d_{4}=1.91\right) \\ {[0.078 E} \\ \left(d_{1}=2.96\right. \\ d_{2}=1.05 \\ d_{3}=1.48 \\ \left.\left.d_{4}=0.81\right)\right] \\ \hline \end{gathered}$ | (53) | 8.1\% |
|  | $\begin{gathered} n=2 \\ \text { (three lines) } \end{gathered}$ |  | $\begin{gathered} 63.3 \% \\ \left(d_{1}=4.96\right. \\ d_{2}=3.51 \\ d_{3}=1.27 \\ \left.d_{4}=1.87\right) \\ {[0.098 E} \\ \left(d_{1}=3.99\right. \\ d_{2}=1.81 \\ d_{3}=1.14 \\ \left.\left.d_{4}=0.94\right)\right] \end{gathered}$ |  |  |

## 5. Conclusion

The closed-form expressions for the crosstalk noise amplitude and the worst-case delay in capacitively coupled two-line and three-line systems were introduced. The both modes of the same-direction and opposite-direction drives are considered, and a junction capacitance of a driver MOSFET is also reflected. The relative and absolute errors in the crosstalk noise amplitude, and the relative error in the worst-case delay are within $63.8 \%, 0.098 E$, and $8.1 \%$, respectively. They are useful for circuit designers to give insight to coupling related issues in an early stage of a VLSI design.

In summary, we list the expressions and relative errors in Table 5.

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## Appendix

## A. 1 Fitting Equation (16)

To modify (15) and obtain (16), we chose $a C_{J}^{b}$ as a fitting term and added the fitting terms to (15), so that (16) becomes (15) when $C_{J}=0$. Note that $a$ and $b$ are the fitting parameters. We tried the following equations and several other combinations as fitting equations, among which (16) has the least relative error in terms of line delay;

$$
\begin{align*}
& v_{1}(l, t)=E_{1}-\frac{1}{n+1}\left\{\left(E_{1}+n E_{2}\right) \exp \right. \\
& \quad\left[-\frac{t /(R C)-0.1-a_{1} \sqrt{R_{T} C_{J}}}{R_{T}\left(C_{T}+a_{2} C_{J}\right)+R_{T}+C_{T}+0.4}\right] \\
& \left.\quad+n\left(E_{1}-E_{2}\right) \exp \left[-\frac{t /(R C)-0.1 p-a_{1} p \sqrt{R_{T} C_{J}}}{R_{T}\left(C_{T}+a_{2} C_{J}\right)+p R_{T}+C_{T}+0.4 p}\right]\right\},
\end{align*}
$$

where the relative error is $9.6 \%$ when $n=1, a_{1}=0.05$, and $a_{2}=1.1$. The relative error becomes $9.7 \%$ when $n=2$, $a_{1}=0.05$, and $a_{2}=1.09$.

$$
\begin{align*}
& v_{1}(l, t)=E_{1}-\frac{1}{n+1}\left\{\left(E_{1}+n E_{2}\right) \exp \right. \\
& \quad\left[-\frac{t /(R C)-0.1-a_{1} R_{T} C_{J}}{R_{T}\left(C_{T}+a_{2} C_{J}\right)+R_{T}+C_{T}+0.4}\right] \\
& \left.+n\left(E_{1}-E_{2}\right) \exp \left[-\frac{t /(R C)-0.1 p-a_{1} R_{T} C_{J}}{R_{T}\left(C_{T}+a_{2} C_{J}\right)+p R_{T}+C_{T}+0.4 p}\right]\right\},
\end{align*}
$$

whose relative error reaches $10.7 \%$ when $a_{1}=0.2$ and $a_{2}=0.83$ in both the two-line and three-line systems.

## A. 2 Fitting Equation (43)

To obtain (43), we added $a R_{T}^{b}, a C_{T}^{b}$, and/or $a C_{J}^{b}$ to (42) as fitting terms so that (43) becomes (42) when $R_{T}=C_{T}=C_{J}=$ 0 . Although we assayed the following equations and more than twenty combinations, (43) exhibits the least absolute error among them in terms of crosstalk noise amplitude;

$$
\frac{v_{p, \text { oppo }}}{E}=\frac{n \sqrt{p}-n}{n \sqrt{p}+1+d_{1} C_{T}+d_{2} R_{T} C_{J}} \cdot \frac{R_{T}+R_{T} C_{T}+1}{d_{3} R_{T}+d_{4} R_{T} C_{T}+1},
$$

where the absolute error is $0.121 E(12.1 \%)$ when $n=1$, $d_{1}=1.38, d_{2}=0.12, d_{3}=2.29$, and $d_{4}=0.59$. The absolute error becomes $0.152 E(15.2 \%)$ when $n=2, d_{1}=1.29, d_{2}=0.19$, $d_{3}=1.78$, and $d_{4}=1.18$.

$$
\begin{align*}
\frac{v_{p, \text { oppo }}}{E}= & \frac{n \sqrt{p}-n}{n \sqrt{p}+1+d_{1} \sqrt{C_{T}}+d_{2} \sqrt{C_{J}}} \cdot \frac{\sqrt{R_{T}}+1}{d_{3} \sqrt{R_{T}}+1} \\
& \cdot \frac{\sqrt{R_{T} C_{T}}+1}{d_{4} \sqrt{R_{T} C_{T}}+1} \cdot \frac{\sqrt{R_{T} C_{J}}+1}{d_{5} \sqrt{R_{T} C_{J}}+1}
\end{align*}
$$

where the absolute error is $0.099 E(9.9 \%)$ when $n=1$, $d_{1}=1.7, d_{2}=0.25, d_{3}=1.85, d_{4}=0.91$, and $d_{5}=1.31$. The absolute error becomes $0.126 E$ ( $12.6 \%$ ) when $n=2, d_{1}=3.23$, $d_{2}=0.5, d_{3}=1.54, d_{4}=0.76$, and $d_{5}=1.3$.

## A. 3 Best-Case Delay in Same-Direction Drive

Figure 8 shows that the best-case delay happens in the inphase drive case. The best-case delay might be considered for a setup time at a flip-flop or something, but it can be theoretically obtained by setting $\eta$ to zero as mentioned at the beginning of Sect. 3.2. In other words, the worst-case expression in the same-direction drive case includes the bestcase one in nature, and it can be easily obtained by substituting $\eta \rightarrow 0$.

## A. 4 Best-Case Delay in Opposite-Direction Drive

In the estimation of the best-case delay, we set $E_{1} \rightarrow E$ and $E_{2} \rightarrow E$ in (49), which is as follows;

$$
\left\{\begin{array}{l}
M_{0} /(R C)=E\left\{2 R_{T} C_{T}+2 R_{T} C_{J}+2 R_{T}+2 C_{T}+1\right\} / 2 \\
M_{1} /(R C)^{2}=E\left\{2 n \eta\left(2 C_{T}+1\right)\right. \\
+24 R_{T}^{2} C_{T}^{2}+48 R_{T}^{2} C_{T}+48 R_{T} C_{T}^{2}+24 R_{T}^{2}+60 R_{T} C_{T} \\
\left.+24 C_{T}^{2}+20 R_{T}+20 C_{T}+5\right\} / 24
\end{array} .\right.
$$

From (48), the best-case delay is obtained as follows;

$$
\begin{align*}
& t_{p d, o p p o} /(R C)=\left\{2 R_{T} C_{T}+2 R_{T} C_{J}+2 R_{T}+2 C_{T}+1\right\} / 2 \\
& \quad-\ln [e / 2] \sqrt{ }\left[n \eta\left(2 C_{T}+1\right)+6 R_{T}^{2} C_{T}^{2}-12 R_{T}^{2} C_{T} C_{J}\right. \\
&-6 R_{T}^{2} C_{J}^{2}+12 R_{T}^{2} C_{T}-12 R_{T}^{2} C_{J}+12 R_{T} C_{T}^{2}-12 R_{T} C_{T} C_{J} \\
&\left.+6 R_{T}^{2}+12 R_{T} C_{T}-6 R_{T} C_{J}+6 C_{T}^{2}+4 R_{T}+4 C_{T}+1\right] / \sqrt{6} \\
& \approx \frac{\ln [e / 2]}{2 \sqrt{6}} n \eta\left(6 R_{T} C_{T} C_{J}-2 R_{T} C_{T}-3 R_{T} C_{J}+2 R_{T}-1\right) \\
&+\left(1-\frac{2 \ln [e / 2]}{\sqrt{6}}\right)\left(R_{T} C_{T}+R_{T}+C_{T}\right) \\
&+\left(1+\frac{3 \ln [e / 2]}{\sqrt{6}}\right) R_{T} C_{J}+\frac{1}{2}-\frac{\ln [e / 2]}{\sqrt{6}} \\
&= 0.06 n \eta\left(6 R_{T} C_{T}-2 R_{T} C_{T}-3 R_{T} C_{J}+2 R_{T}-1\right) \\
& \quad+0.75\left(R_{T} C_{T}+R_{T}+C_{T}\right)+1.38 R_{T} C_{J}+0.37 \\
&= b_{1} n \eta\left(6 R_{T} C_{T}-2 R_{T} C_{T}-3 R_{T} C_{J}+2 R_{T}-1\right) \\
&+b_{2}\left(R_{T} C_{T}+R_{T}+C_{T}\right)+b_{3} R_{T} C_{J}+b_{4} .
\end{align*}
$$

where $b_{1}, b_{2}, b_{3}$, and $b_{4}$ are fitting parameters. Unfortunately, no matter what values are chosen as the fitting parameters, the relative error of (A•6) always becomes $100 \%$ unless $b_{1}=b_{4}=0$. This is because the best-case delay becomes zero if $R_{T}=C_{T}=C_{J}=0$ and $\eta$ is two or more. In this case, the waveform goes beyond $E / 2$ at the moment of $t=0$ (suppose $\eta$ is two or more, and apply it to the bestcase delay in Fig. 15). However, the parameter setting that $b_{1}=b_{4}=0$ is not appropriate, which implies that (A•6) based on the first-order moment matching is not suitable for
the best-case delay derivation.


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