# A 1.15-TOPS 6.57-TOPS/W Neural Network Processor for Multi-Scale Object Detection with Reduced Convolutional Operations

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Abstract—For automated driving cars, we present a 40-nm dedicated object detection processor with only three operations: 3 × 3 convolution, 1 × 1 convolution, and 4 × 4 deconvolution. Multiscale object detection at high recognition accuracy is possible by virtue of the deconvolution feature and concatenation. The input memory for a feature map has 8-bit width. A multiplier for the inputs has 8-bit precision. Partial-sum memory, however, has 16bit width to suppress detection accuracy deterioration in a layer with 1024 channels in the target network. By fixed-point bit precision, the external memory bandwidth and internal memory capacity are reduced. Optimized parallelization in input and output channels reduces the external memory bandwidth to 0.062 billion accesses per  $1280 \times 384$  image with internal memory capacity of 400 kB. The detection error is 1.9% of that using singleprecision floating point. The maximum operating frequency is 500 MHz at a supply voltage of 1 V. Its peak performance is 1.15 TOPS. The maximum energy efficiency is 6.57 TOPS/W at 174 MHz and 0.6 V.

*Index Terms*—Automated driving, Convolutional neural network, Deconvolution, Multi-scale object detection

# I. INTRODUCTION

In recent years, convolutional neural networks (CNNs) have become the most powerful and widely used method for computer vision. Various algorithms using CNNs have been developed for object detection [1–9]. Their performance is improving year by year. However, state-of-the-art CNN-based object detection models are becoming larger and deeper than earlier ones because the number of parameters becomes enormous, thereby requiring many memory resources. Storing all weights and feature maps on on-chip memory is becoming impossible. A CNN requires vast amounts of data access. Therefore, communication with external memory (usually DRAM) becomes indispensable and comes to constitute a bottleneck. Memory bandwidth is a crucially important issue for embedded systems. Moreover, access to off-chip DRAM consumes a hundred times the energy, or more, than on-chip

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SRAM [10]. Reusing data and thereby reducing memory access with off-chip DRAM to the greatest extent possible is important. To reduce the memory bandwidth, earlier works have proposed CNN dataflows [11]. Typically, access to off-chip DRAM can be suppressed by keeping weights (weight stationary) and partial sums (row stationary / output stationary) and by reusing them to the greatest extent possible in local memory.

Enormous computation costs are another issue that one must confront with CNN. For inference, using a fixed point instead of a floating point is a common approach used with embedded systems. Reducing bit precision saves chip power and area both for logic circuitry and memory. Low-precision operations also reduce energy and area costs: an 8-bit fixed point (INT8) adder consumes 1/30 of the energy and occupies only 1/116 of the area of a 32-bit floating point adder. Also, an INT8 multiplier consumes 1/18.5 of the energy and 1/27.5 of the area [12]. State-of-the-art CNN accelerators have reduced input and weight precision to 1–16 bits [13–28].

As described herein, we propose a multi-scale object detection processor that operates at low power for the automated driving of cars. The multi-scale object detection techniques are extremely important steps toward the realization of automated driving of cars. Hundreds of in-vehicle electronic control units (ECUs) are installed in automobiles. Their high performance and high efficiency are required. The remainder of this paper is organized as follows. Section II describes related works. Section III presents the target network using only three convolutional operations (reduced convolutional operations: 3  $\times$  3 convolution, 1  $\times$  1 convolution, and 4  $\times$  4 deconvolution for simple hardware). Some techniques to reduce memory bandwidth are described in Section IV. Sections V and VI present the proposed 8-bit processor design and its measurement results. The final section presents the relevant findings.

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Fig. 1 Energy efficiency versus peak performance in CNN processors presented in the ISSCCs and Symposia on VLSI Circuits in 2017–2019.

## II. RELATED WORK

#### A. Dataflows for CNN

Memory access is a bottleneck in processing CNN. Various dataflows have been proposed for less memory bandwidth: Vinayak et al. proposed "nn-X" implemented with weight stationary dataflow [29]. The weight stationary dataflow stores weights from DRAM in a register file (RF), and reads from the RF to the greatest extent possible to minimize memory bandwidth reading burdens. Du et al. proposed "ShiDianNao," designed with output stationary dataflow [30], which keeps partial sums in the RF, thereby minimizing bandwidth in reading and writing the partial sums. Other than optimizing only weights or only partial sums, row stationary dataflow was proposed to reuse all weights, partial sums, and activations [31]. We basically adopt weight stationary dataflow for the proposed processor, yet it is optimized for combination of input and channel processing in our architecture. Its dataflow strategy is discussed in Subsection IV.B.

#### B. Conventional accelerators for CNN

Reduction of bit precision is also important for reducing bandwidth and limiting computation memorv costs. Nevertheless, a tradeoff exists between bit length and accuracy. Earlier methods used a fixed point with static quantization. This strategy uniquely sets a fractional length and an integer length in fixed-point operations. However, in CNN, dynamic ranges of weights, partial sums, and activations differ among layers. In recent years, a dynamic fixed-point strategy has been adopted by analyzing a dynamic range in each layer [13]. We take the dynamic fixed-point strategy as well as other CNN processors (Subsection IV.A for details). Fig. 1 shows that recently presented exquisite CNN processors with low bit precision have improved energy efficiency and peak performance [13-28]. Nevertheless, many use binary (ternary or 4-bit) precision, which is not amenable to multi-scale object detection. For convolutional operations, our CNN processor uses INT8 instead for high accuracy.

# C. CNN for object detection

Various approaches for object detection have been proposed in recent years. Their operating speeds and accuracies have improved rapidly. Region-CNN (R-CNN) [1], a pioneering method, applies a CNN to object detection. Numerous region

TABLE I KITTI detection results in different models (FP32 simulation).

	Target	Max	Average		
	network	pooling	pooling		
Accuracy	88.3	89.5	89.9		

proposals where objects might exist are extracted from an image by Selective Search [2]. Then, after the region proposals are reshaped to a fixed size, object detection is performed by calculating the feature quantity for each region proposal. Nevertheless, execution time is very slow because R-CNN must carry out three processes: the CNN, support vector machine (SVM) classification, and bounding-box regression. Spatial pyramid pooling (SPP) [3] has shortened the processing time for object detection with pyramid feature maps: only a single convolution process is done for an entire image. Fast R-CNN [4] applies back propagation to all layers by introducing multitask loss. It takes simple region-of-interest (ROI) pooling instead of SPP to resize a feature map. Faster R-CNN [5] proposes a region proposal network (RPN) instead of Selective Search to extract region proposals. This method enables end-toend training. By introducing a concept of anchors, objects with different aspect ratios are classifiable after detecting their region proposals. "You only look once" (YOLO) [6] realizes localization and classification simultaneously with a single CNN. After the entire image is divided into grids, classification and a bounding box of an object are obtained on the grid bases. It can operate at high speed because of its simple CNN structure, although it is inferior in terms of accuracy, especially for an object smaller than a grid. The entire image is used during training. Therefore, false detection of the background is suppressed. Single shot multibox detector (SSD) [7] is aimed at a different approach using a single network. SSD estimates object recognition and bounding box offset by convolution layers with small filter sizes. Multi-scale detection can be accomplished by detecting objects from multiple aspect ratios in feature maps with different scales. Unfortunately, the recognition rate of a small object is as low as SSD because a feature map of a shallow layer has less semantic information. To resolve this shortcoming, deconvolutional SSD (DSSD) [8] added deconvolution layers to draw a high-level context for detection. Feature fusion SSD (FSSD) [9], a recent derivative of SSD, further introduced fusion of multiple convolutional/deconvolutional layers of SSD: concatenation, element-sum, and element-product are proposed as a feature fusion module. Our target network is inspired by FSSD with concatenation.

## III. TARGET NETWORK

Fig. 2 presents the target network model. Its 63 layers include concatenation layers. Each convolution layer consists of either a  $3 \times 3$  or a  $1 \times 1$  kernel. A pooling layer is often used to reduce the feature map size, although implementing the pooling layer requires extra hardware (typically adders) and increases the memory access. In our target network, the feature map size is reduced by a factor of four with a stride of two. Moreover, its accuracy loss is less than 1.6% compared to max pooling and



Fig. 2 Target network model. P means padding. K and S respectively signify the kernel size and stride.

average pooling (TABLE I). Deconvolutional layers for multiscale object detection have a 4 × 4 kernel. Batch normalization [32] is performed in the convolution and deconvolution layers (BN in the figure), except for the final output layers. The activation function is a hardware-friendly rectified linear unit (ReLU) [33]. The module for combining context information refers to the concatenation module proposed in FSSD. However, unlike FSSD, we add batch normalization to the deconvolution layers. The prediction module outputs candidate bounding boxes and classes.

An input image has a KITTI [34] size of  $1280 \times 384$  pixels with three channels: it is much larger than ImageNet [35]. KITTI is a dataset used for automobile vision. The computational amount of the entire network is 26.9 GOPS for a KITTI-size input image. The network detects cars, trucks, buses, motorcycles, bicycles, people, riders, and other objects.

# IV. MEMORY BANDWIDTH REDUCTION

On a CNN processor, the computation amount is constant once a network is fixed. However, the memory bandwidth must be considered carefully because memory accesses for kernel weights, batch normalization parameters (shifts and scales), feature maps (inputs), partial sums (interim results), and activations (outputs) depend strongly on the computational procedure in channel directions in a layer. Furthermore, bit precision for the model strongly affects the memory bandwidth.



Fig. 3 A histogram of weights in a layer.

#### A. Fixed-point bit precision

For the original model implemented by Caffe [36], all operations were conducted with single-precision floating points (FP32). In our design, feature maps, activations, weights, and shifts are converted to 8-bit precision integers (INT8) from the original Caffe model. The other ones have 16-bit integers: scales and partial sums. For inference with a small network such as The Visual Geometry Group's 16-layer model (VGG16) [37], accuracy sometimes becomes even better at the entire INT8 than that for FP32 [38]. However, because our target network comprises more than 60 layers, the accuracy degradation would accumulate greatly if it was calculated only with INT8; we carefully adjust their bit precisions for the parameters. All the parameters have different dynamic ranges for each layer. Therefore, we take the dynamic fixed-point strategy. Their dynamic ranges in each layer are analyzed. Also, their bit lengths in a fractional part are set so that a sum of absolute differences between FP32 and INT8 is minimized [39].



Fig. 4 Distributions of batch normalization parameters  $A_c$  and  $B_c$  on KITTI dataset.



Fig. 6 Transition of the distribution of partial sums.

1) Kernel weights



Fig. 5 Distributions of batch normalization parameters  $A_c$  and  $B_c$  on the BDD dataset.



Fig.7 Histgram of activation in a layer.

$$y_{i,c} = A_c \cdot x_{i,c} + B_c \tag{1}$$

$$A_c = \frac{\gamma_c}{\sqrt{\sigma_c^2 + \varepsilon}} \tag{2}$$

$$B_c = \frac{\gamma_c}{\sqrt{\sigma_c^2 + \varepsilon}} (b_c - \mu_c) + \beta_c \tag{3}$$

3. In the figure, the precision is FP32. It exists mainly in the range of -1.5 to 1. As a layer deepens, the weights converge to zero. Moreover, the proportion that is near zero increases as the layer gets deeper. Therefore, some deeper layers require no integer part. They only have a decimal part. We carefully select the digit numbers in the integer and decimal parts in every layer to maintain accuracy, based on [39] (decimal lengths are shown in Fig. 2). Then the weights are tuned by retraining with Ristretto [40].

A histogram of weights in a shallow layer is depicted in Fig.

## 2) Batch normalization parameters

In a CNN platform such as Caffe, normalization is conducted after adding a bias to the convolution result. Then, a shift and scale are calculated. This successive procedure requires multiple multiply and-accumulate (MAC) operations. The biases and parameters for batch normalization are determined at the training time. Consequently, they are all constant at an inferencing time; once the constants are fixed, the batch normalization can be conducted as a single MAC operation, as expressed in the following (1), where  $x_{i,c}$  is a convolution result and  $y_{i,c}$  is an activation. Also, subscripts *i* and *c* respectively denote a coordinate and a channel. The multiplication and accumulation coefficients  $A_c$  and  $B_c$  can be prepared as constants in (2) and (3). Therein,  $b_c$  represents a bias. The batch normalization parameters are given as average  $\mu_c$ , standard deviation  $\sigma_c$ , shift  $\beta_c$ , scale  $\gamma_c$ , and correction term  $\varepsilon$ .

An example of distributions for  $A_c$  and  $B_c$  in a layer at FP32 is portrayed in Fig. 4: the KITTI dataset. Particularly,  $A_c$  is broadly scattered and categorized into three parts: (a) minority but strengthening the convolution result  $(1 < A_c < 100)$ ; (b) weakening the convolution result  $(0.01 \le A_c \le 1)$  but majority; and (c) negligible ( $A_c < 0.01$ ). Actually, (a) and (b) are distributed over a wide dynamic range of  $10^4$  (= 0.01–100), although both are important. We set the bit width of  $A_c$  to 16bit to cover the wide dynamic range and to suppress accuracy degradation. In contrast,  $B_c$  is concentrated around one; it is not distributed as widely as  $A_c$ . Furthermore,  $B_c$  is not so dominant a parameter as  $A_c$ . We keep  $B_c$  at INT8. Actually,  $A_c$  and  $B_c$ depend on a dataset. Fig. 5 portrays the distribution for  $A_c$  and  $B_c$  trained with the Berkeley DeepDrive (BDD) dataset, which shows different aspects from Fig. 4 even in the same layer but with less dynamic range. Therefore, it can be considered that 16-bit  $A_c$  and 8-bit  $B_c$  are sufficient.

# 3) Partial sums

The target network model has a layer with 3-1024 channels. Fig. 6 presents a transition of partial sum's distributions in a layer with 512 input channels. In the example, 512 input channels are divided into 64 times in partial-sum calculation: The partial sum is accumulated in every eight input channels. Figs. 6(a) and 6(b) respectively portray distributions of the first



Fig. 8 (a) Memory access tradeoff in channel directions and (b) memory bandwidth when the internal memory capacity is varied. An access to DRAM has a 64-bit width.



Fig. 9 Channel division: *CI* and *CO* respectively signify the total numbers of input channels and output channels.

and last (= 64th) partial sums. The partial sums swell to a large value particularly when the input has 512 channels or more. We set the bit length of the partial sum to 16 bits for the large number of input channels.

# 4) Activations

The distribution of activations in a layer in the target network model is depicted in Fig. 7. It is suppressed mainly in a small range (0-2) by virtue of batch normalization and ReLU. Therefore, the bit length of activations is set back to INT8 as a final output of the layer, although the partial sums have 16-bit precision. Unlike other parameters, zero or signed values can be taken by adapting the ReLU treatment; it is not necessary to consider a sign bit in an activation.

## B. Memory access

Fig. 8(a) portrays the tradeoffs among input-channel parallelization, output-channel parallelization, and their combination. When parallel processing is executed along with the input channels, a single partial sum is calculated using one computation. A bandwidth for the partial sums is reduced, but inputs must be reread frequently from external memory. In contrast, partial sums are repeatedly output and input in the



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Fig. 11 Block diagram of a  $3 \times 3$  systolic array as a reference.

output-channel parallelization. Our design takes a combination of them. In doing so, it is possible to suppress both memory accesses of the inputs and the partial sums. Then they are not lopsided to either side. The memory access is minimized to 0.167 billion accesses per image when an input-channel parallelization degree ci = 8 and an output-channel parallelization co = 16 in Fig. 9. The external memory access can be reduced further using internal memory as a buffer; if sufficient capacity were secured as portrayed in Fig. 8(b), it would come to 0.045 billion accesses per image. Our design takes an internal memory capacity of 400 kB (16 kB × 25 banks) and external memory accesses of 0.062 billion per image.

# V. PROCESSOR DESIGN

Fig. 10 portrays a block diagram of the processor architecture. The input (IN) memory and partial-sum (PS) memories are, respectively, 144 kB (16 kB  $\times$  9 banks) and 256 kB (16 kB  $\times$ 16 banks), which is 400 kB in all, as discussed above. Every memory has 64-bit width per word ( $8 \times 8$  bits). Kernel weights (W in the figure) and batch normalization parameters (BN) are implemented with FIFOs (W buffer) in each processor element cluster (PEC) to perform convolution, deconvolution, and batch normalization. A  $3 \times 3$  convolution occupies more than 50% of the network operations. 64-bit inputs (an 8-bit feature map  $\times$  8 channels) are read out from IN memories. The IN memory aligner feeds eight  $3 \times 3$  inputs through 16 PECs, which means that ci = 8 and co = 16 in this architecture. Eight processor elements (PEs) in a PEC correspond to parallel processing in the input channel direction. Also, 16 PECs correspond to parallel processing in the output direction. In shallow layers



Fig. 12 (a) 8-bit convolution MACs and (b) a 16bit batch normalization MAC.

Fig. 13 PE configurations for (a)  $3 \times 3$  convolution, (b)  $1 \times 1$  convolution, and (c)  $4 \times 4$  deconvolution.

near an image input, an input channel is less than 8, in which case some PEs do not work. Similarly, when an output channel is less than 16, some PECs do not work. For example, half of the PEs and half of the PECs do not work in a layer where ci = 4 and co = 8; its core utilization results in 25%.

## A. PEs: processor elements

Fig. 11 shows a block diagram of a commonly used systolic array with 9-grid MAC units [41]. In the conventional systolic array for a  $3 \times 3$  convolution operation, input INa and weight Wa are multiplied at the first clock cycle; then, in the next clock cycle,  $INb \times Wb$  are accumulated at the next clock cycle. The data flow is repeated to the right end. The systolic array covers various MAC operations. It is therefore versatile, but with high latency. Each grid is associated with a MAC operation and is on simple data paths. However, it has several pipeline registers and accumulators for the data path, necessitating complicated control. In our design presented in Fig. 13(a), a PE is implemented straightforwardly as SIMD with an adder tree with a three-stage pipeline; it is not versatile but it is dedicated for  $3 \times 3$  convolution operations. As shown in Figs. 12(a) and 12(b), for processor design simplicity, adders of only two types (four-input 20-bit and two-input 32-bit adders) are used. As a multiplier, an  $8 \times 8$  Wallace tree is used for 8-bit convolution; four 8 × 8 multipliers are used for 16-bit batch normalization in a PEC. Only the input to the first layer is signed: the others are all unsigned as inputs. Therefore, the eight-bit multiplier supports both a signed input × a signed weight and an unsigned input × a signed weight. Input data and weights with 8-bit fixedpoint precision are multiplied. They generate 16-bit output. Their outputs are accumulated with 20-bit precision, which is forwarded to the PE output (Fig. 12(a)). Then, in a PEC, eight PE outputs are accumulated as a partial sum with 32-bit precision (Fig. 10). Finally, the 32-bit partial sum is reduced to 16-bit precision and is stored in PS memory. For a final



Fig. 14 4  $\times$  4 deconvolution in the processor design.

activation, 32-bit precision output is generated by the batch normalization; then it is reduced to 8-bit precision (Fig. 12(b)).

In a PE, a kernel is shifted corresponding to a stride downward from the upper left end in the input feature map. When the bottom end is completed, the kernel is applied sequentially again from the top of the next column. At this time, newly required inputs must be read again from the IN memory. In this way, inputs are aligned with the IN memory aligner.

# B. IN memory aligner

The IN memory aligner receives 576 bits (8 bits  $\times$  8 channels  $\times$  9 banks) from IN memories. It then forwards them to each input channel (8 bits  $\times$  9 pixels  $\times$  8 PEs) through 8 PEs in 16 PECs. The input channels are common in PEC0 – PEC15. Fig. 13(a) portrays a PE configuration for the 3 $\times$ 3 convolution: nine MACs are executed for a single-input channel. Although the PE is optimized for 3  $\times$  3 convolution, it can be exploited for 1  $\times$  1 convolution. Fig. 13(b) shows that a PE calculates eight MACs in parallel for eight input channels. The parallelism of the input channels is 64 (8 channels  $\times$  8 PEs). The IN memory *e* is not

Convolution	tion Deconvolution													
	Opera	tions pe	r cy	cle				Op	bera	tion	s pe	r cy	cle	
PS A(E)	RW	R	W			PS A(E)	R	W	R	W	R	W	R	W
PS <i>B</i> ( <i>F</i> )	RW		R	W		PS <i>B</i> ( <i>F</i> )		R	W	R	W	R	W	R
PS C(G)	R	W		R	W	PS C(G)	R	W	R	W	R	W	R	W
PS D(H)		R W			R	PS D(H)		R	W	R	W	R	W	R
	. (;	a)								(b)				

Fig. 15 Role of the PS memory per cycle (R, read; W, write).



Fig. 17 Accuracy comparison in KITTI database: FP32 and INT8.



Fig. 18 Degradation in accuracy with bit precision.

used. The 64 channels at the same coordinate are divided into eight channels and are stored in the IN memories a-d and f-i. In this case, in the IN memory aligner, dummy data zero are fed for the IN memory e.

A 4 × 4 deconvolution operation with a stride of two extends a feature map by a factor of four, as presented in Fig. 14. The 4 × 4 deconvolution is well implemented, as presented in Fig. 13(c). The 2 × 2 partial sums are obtained by 3 × 3 inputs and a 4 × 4 kernel. Two PEs in different PECs are connected because 16 MACs are necessary for deconvolution. Some input data must be shared in the deconvolution. Therefore, they must be sent to the MAC via the selector. Their wiring lengths differ slightly from those in convolution, but no overhead on power exists because routing is implemented small multiplexers in a PE. Consequently, the parallelism of output channels is reduced to eight in the deconvolution.

## C. PS memory aligner

Partial sum has a 16-bit width to suppress deterioration of the detection accuracy. The partial sums are read out from PS memories through the PS memory aligner. After the partial sums and activations are added up, new partial sums are written to the PS memories in the next cycle. A PS memory holds 64 bit width (8 bits × 8 output channels). Because a partial sum has 16-bit length, it must be divided into upper and lower parts: The



Fig. 19 Chip micrograph and demonstration system.



Fig. 20 Shmoo plot of test chip.

PS memories have a pair configuration (A0 and A1, B0 and B1, ..., H0 and H1).

In the convolution, partial sums for PECs 0–7 are read out sequentially in either pair of PS memories A–D, as presented in Fig. 15(a). Similarly, partial sums for PECs 8–15 come from either pair of PS memories E–H. At the same time, renewed partial sums output from the accumulator 0 (ACC0) are written back to another pair of PS memories.

In the deconvolution, two partial sums exist from ACC1 and ACC2 in a PEC. Two pairs of PS memories A-D hold outputs for PECs 0–7 (Fig. 15(b): The same is applied to PS memories E-H for PECs 8–15). The internal memory bandwidth for the deconvolution is twice that used for the convolution.

## VI. MEASUREMENT RESULTS

Fig. 16 shows some detection examples on KITTI with FP32 Caffe simulation and proposed processor (INT8). The detection error is 1.9% compared to FP32 after retraining with Ristretto [40]. In some cases, the proposed processor detects objects that were not detectable in a single-precision floating point. Fig. 17 shows precision-recall curves for FP32 and INT8: their mean average precisions (mAPs) are 88.3% and 86.4%, respectively. As well, Fig. 18 shows the degradation of accuracy due to the bit precision. The accuracy in use of a 4-bit precision after retraining is illustrated as a reference; its accuracy is fatally degraded in object detection.

Fig. 19 portrays a chip micrograph and a demonstration system with a hosting FPGA. The test chip was fabricated in a TSMC 40-nm generic process. Fig. 20 is a Shmoo plot. The test chip operates at a supply voltage of 0.6-1.0 V and a frequency of 174–500 MHz (it does not function below 0.6 V because of



Fig. 21 Operation frequency and power characteristics.

TABLE II Simulated and measured power breakdowns to circuit components in the architecture at 500 MHz.

C		Power [mW]				
Component		Simulation	Measurement			
Logic	Clock	83.9	E01			
circuitry	Combinational logic	398.4	501			
Memory		210.7	229			
Sum		693.0	730			

the PLL). Fig. 21 shows the operating frequency and power characteristics. The maximum operating frequency of 500 MHz was verified at a supply voltage of 1 V; peak performance was achieved as 1.15 TOPS. The maximum energy efficiencies are 6.57 TOPS/W at 174 MHz and 0.6 V. TABLE II presents the simulated and measured power breakdowns to circuit components in the architecture. The simulation was conducted under typical process conditions and at room temperature. The powers in the simulation and the measurement match well.

The external memory bandwidth for DRAM shows strong effects on the inference time. Fig. 22 is a so-called roofline model [42], which shows a frame rate versus memory bandwidth for the target network. The proposed processor achieves up to 38.76 fps when the memory bandwidth is 20 GB/s.

TABLE III presents specifications that are useful for comparison among INT8 processors. One earlier study [21] exploited network sparsity, with energy-efficient and peak performance reaching 62.1 TOPS/W and 5.638 TOPS, respectively, when inputs and weights both have sparsity of 5%. In practical use, however, the energy efficiency is reduced drastically to 1.038 TOPS/W. Another study [23] examined adoption of 14-nm tri-gate technology by Intel Corp. Although it brings excellent energy efficiency of 11.3 TOPS/W, its peak performance is limited by the small chip area. Another study [27] achieved 6.9 TOPS and 11.5 TOPS/W with 75% zero weight. However, the performance and energy efficiency decreased respectively to 1.91 TOPS and 3.4 TOPS/W as the ratio of zero weight decreased. The proposed processor exhibits remarkable precision and figures for new applications such as automated driving of cars, which requires highly energyefficient multi-scale object detection.



Fig. 22 Inference time by different parallel strategies.

## VII. SUMMARY

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We described a 40-nm object detection processor for automated driving of cars. The processor performs only three operations:  $3 \times 3$  convolution,  $1 \times 1$  convolution, and  $4 \times 4$ deconvolution. Multi-scale object detection is possible by virtue of the deconvolution feature. In the target network model, the bit widths of weights and activations are reduced to INT8 from the original FP32 Caffe model. Partial sums and batch normalization parameters are 16-bit precision to suppress the deterioration of accuracy. The input channel parallel and output channel parallel combination reduces the external memory bandwidth to 0.50 GB per KITTI-sized image with internal memory capacity of 400 kB. The detection error was found to be 1.9% of that produced by the original FP32 Caffe model. Its maximum operating frequency is 500 MHz at a supply voltage of 1 V. Its peak performance is 1.15 TOPS. Measurement results show that its maximum energy efficiency is 6.57 TOPS/W at 174 MHz and 0.6 V.

	[16]	[18]	[21]	[23]	[27]	[28]	This work
INT precision	8	8 (1, 4, 16)	8	8 (16, FP16)	8(16)	8	8
Purpose	CONV/FC/REC/ POOL/LSTM	CONV/FC/RNN	CONV/FC/ POOL	General purpose	CONV/FC	CONV	CONV/ DECONV
Process [nm]	65	65	65	14	8	28	40
Area [mm <sup>2</sup> ]	19.36	16	12	0.024	5.5	10.92	9
Supply voltage [V]	0.67-1.2	0.63-1.1	0.67–1.0	0.28-0.9	0.5-0.8	0.63-0.9	0.6–1.0
Frequency [MHz]	10-200	200	10–200	2.3-1460	67–933	90–215	174–500
Power [mW]	4-447	3.2-297	20.5-248.4	0.026-93.3	39–1553	61.75-243.6	61-730
Energy efficiency [TOPS/W]	5.09	5.57	1.038	11.3	3.4	5.34	6.57
Peak performance [TOPS]	0.4096	0.6912	5.638	0.1866	1.91	0.8796	1.15

TABLE III Specifications of INT8 DNN processors

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CONV: convolution, FC: full connect, REC: recurrent POOL: pooling, LSTM: Long short-term memory, DECONV: deconvolution

INT8

С	D	2	2
	Г	J	4



Fig. 16 Detection examples with Caffe FP32 and INT8 proposed processor.

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